



**TURUN
YLIOPISTO**
UNIVERSITY
OF TURKU

SEARCHING ANTIBODIES FOR GELSOLIN AMYLOIDOSIS

Discovery and optimization of
anti-AGelD187N antibodies

Laura Leimu



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Drug Research Doctoral Programme

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Dedicated to my family

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ABSTRACT

Protein-misfolding diseases comprise a large and growing group of human disorders. Their common feature is that a protein or part of it begins to aggregate unnaturally in the body, causing different clinical manifestations. Gelsolin amyloidosis is a hereditary systemic protein-misfolding disease caused by a point mutation in the gelsolin gene. As a result of the mutation, plasma gelsolin is proteolytically cleaved and an amyloidogenic fragment of plasma gelsolin, AGelD187N, is formed. AGelD187N aggregates in different organs, leading to ophthalmological, neurological, cutaneous, and oral symptoms starting from young adulthood. As with most protein-misfolding diseases, only symptomatic treatments are available for gelsolin amyloidosis, highlighting a significant need for disease-modifying therapy.

In this study, antibody fragments were discovered that inhibited the pathological aggregation of AGelD187 efficiently *in vitro*. First, an aggregation assay was developed, in which the aggregation process of AGelD187N from monomers to amyloid fibrils could be monitored on a scale that allowed the evaluation of the functional impact of potential aggregation inhibitors. Next, AGelD187N-binding antibody fragments isolated from synthetic libraries using phage display technology were evaluated in the assay. All tested antibody fragments reduced AGelD187N aggregation, and two blocked it completely. After converting the most promising antibody fragment into a full-length antibody, the colloidal stability of the antibody was improved using mammalian display technology. The high colloidal stability of the antibody allows it to be developed into a subcutaneous drug product that requires high antibody concentrations.

The fully human and drug-like anti-AGelD187N antibodies presented in this study may provide a promising starting point for a disease-modifying treatment for gelsolin amyloidosis. Before that, the bioavailability and functional effect of the developed antibodies need to be studied in a transgenic mouse model. However, the antibodies presented in this study can already be used in fundamental research on gelsolin amyloidosis and as diagnostic tools for the disease.

KEYWORDS: protein misfolding, gelsolin amyloidosis, therapeutic antibodies, aggregation inhibition, developability

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Proteiinien laskostumissairaudet muodostavat suuren ja kasvavan joukon ihmisten sairauksia. Niiden yhteinen piirre on, että proteiini tai sen osa alkaa aggregoitua luonnottomasti kehossa aiheuttaen erilaisia kliinisiä ilmenemismuotoja. Gelsoliiniamyloidoosi on perinnöllinen systeeminen proteiinien laskostumissairaus, jonka aiheuttaa gelsoliinigeenin pistemutaatio. Mutaation seurauksena plasman gelsoliini pilkkoutuu ja muodostuu plasman gelsoliinin amyloidogeeninen fragmentti, AGelD187N. AGelD187N aggregoituu eri elimissä, mikä johtaa silmän, hermoston, ihon ja suun oireisiin nuoresta aikuisuudesta alkaen. Kuten useimpiin proteiinien laskostumissairauksiin, myös gelsoliiniamyloidoosiin on saatavilla vain oireenmukaisia hoitoja, mikä korostaa merkittävää tarvetta sairauden kulkua hidastavalle hoidolle.

Tässä tutkimuksessa löydettiin vasta-ainefragmentteja, jotka estivät AGelD187N:n patologistaa aggregaatiota tehokkaasti *in vitro*. Ensin kehitettiin menetelmä, jossa AGelD187N:n aggregaatioprosessia monomeereistä amyloidisäikeiksi voitiin seurata sellaisessa mittakaavassa, joka mahdollisti aggregaatioinhibittorien toiminnallisten vaikutusten arvioinnin. Seuraavaksi arvioitiin synteettisistä kirjastoista faaginäyttökoneella eristettyjä AGelD187N:ään sitoutuvia vasta-ainefragmentteja menetelmässä. Kaikki testatut vasta-ainefragmentit vähensivät AGelD187N:n aggregaatiota, ja kaksi esti sen täysin. Kun lupaavin vasta-ainefragmentti oli muunnettu kokonaiseksi vasta-aineeksi, vasta-aineen kolloidista stabiiliutta parannettiin nisäkässolunäyttökoneella. Korkea kolloidinen stabiilisuus mahdollistaa sen, että vasta-aineesta voidaan kehittää ihonalaisesti annosteltava lääkevalmiste, joka vaatii korkeita vasta-ainepitoisuuksia.

Tässä tutkimuksessa esitetyt lääkkeenkaltaiset ihmisen anti-AGelD187N-vasta-aineet voivat tarjota lupaavan lähtökohdan gelsoliiniamyloidoosia hidastavalle lääkehoidolle. Tätä ennen kehitettyjen vasta-aineiden biologinen hyötyosuus ja toiminnallinen vaikutus on tutkittava siirtogeenisessä hiirimallissa. Tutkimuksessa esitetyjä vasta-aineita voidaan kuitenkin jo nyt käyttää gelsoliiniamyloidoosin perustutkimuksessa sekä taudin diagnostisina työkaluina.

AVAINSANAT: proteiinien laskostumishäiriö, gelsoliiniamyloidoosi, terapeutitset vasta-aineet, aggregaation esto, kehitettävyys

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Abbreviations

| | |
|----------------|---|
| A β | Amyloid beta |
| AC-SINS | Affinity-capture self-interaction spectroscopy |
| AGel | Amyloidogenic fragment of plasma gelsolin |
| AL | Amyloidogenic immunoglobulin light chain |
| APR | Aggregation-prone region |
| ATTR | Amyloid transthyretin |
| BLI | Biolayer interferometry |
| CDR | Complementarity-determining region |
| chip CE-SDS | Chip-based capillary gel electrophoresis |
| CHO | Chinese hamster ovary |
| DLS | Dynamic light scattering |
| Fab | Antigen-binding fragment of antibody |
| FACS | Fluorescence-activated cell sorting |
| Fc | Crystallizable fragment of antibody |
| IDP | Intrinsically disordered protein |
| IgG | Immunoglobulin isotype G |
| K _D | Equilibrium dissociation constant |
| mAb | Monoclonal antibody |
| MALS | Multiangle light scattering |
| nanoDSF | Nano-differential scanning fluorimetry |
| PBS | Phosphate-buffered saline |
| RP-HPLC | Reversed-phase high-performance liquid chromatography |
| scFv | Single-chain variable fragment |
| SEC | Size exclusion chromatography |
| SPR | Surface plasmon resonance |
| TEM | Transmission electron microscopy |
| ThT | Thioflavin T |
| T _m | Temperature midpoint of thermal unfolding |
| TNF | Tumor necrosis factor |
| VH | Variable heavy domain of antibody |
| VL | Variable light domain of antibody |

List of Original Publications

This dissertation is based on the following original publications, which are referred to in the text by their Roman numerals:

- I Leimu L, Haavisto O, Nesati V, Holm P, Haapalinna A, Salbo R, Pesonen U. Development of an *in vitro* aggregation assay for long synthetic polypeptide, amyloidogenic gelsolin fragment AGelD187N 173-242. *PLoS ONE*, 2023; 18(8): e0290179.
- II Leimu L, Holm P, Gąciarz A, Haavisto O, Prince S, Pesonen U, Huovinen T, Lamminmäki U. Epitope-specific antibody fragments block aggregation of AGelD187N, an aberrant peptide in gelsolin amyloidosis. *Journal of Biological Chemistry*, 2024; 300(8): 107507.
- III Leimu L, Huhtinen O, Lankinen E, Kulmala A, Vilkmann A, Nelson B. Using mammalian display to mature anti-AGelD187N antibody for subcutaneous delivery. *Manuscript*.

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1 Introduction

Protein-misfolding diseases are a large group of increasingly common human disorders, including Alzheimer's and Parkinson's diseases, type II diabetes, and several systemic amyloidoses.¹ Most protein-misfolding diseases are commonly associated with aging or unhealthy lifestyles, but otherwise, they are poorly understood because of their multifactorial disease etiology and diverse disease course.^{2,3}

Gelsolin amyloidosis is a hereditary systemic amyloidosis with a straightforward and well-understood pathophysiology.⁴ An autosomal dominant mutation in the gelsolin gene leads to the cleavage of plasma gelsolin and the formation of amyloidogenic fragments in the extracellular matrix. The main amyloidogenic fragment, AGelD187N 173-242, is a 70-residue polypeptide comprising amino acids 173-242 of original plasma gelsolin and that has a substitution of the aspartic acid at position 187 to an asparagine. This intrinsically disordered 8-kDa fragment aggregates in the basement membranes of many epithelial cell types, smooth and striated muscle cells, elastic fibers, and the arterial walls of nearly every organ, including peripheral, autonomic, and central nervous systems.⁵⁻⁸ Amyloid deposition leads to various ophthalmological, neurological, cutaneous, and oral symptoms starting from young adulthood.⁹ Together with repeated surgeries, they cause a clinically significant disease burden for the patients. As for most protein-misfolding diseases, only symptomatic treatments are available, and there is a high unmet medical need for better therapy. Advancements in finding disease-modifying treatments for gelsolin amyloidosis could inspire and guide the efforts of tackling more complex protein-misfolding diseases that affect countless individuals and society as a whole.

A promising strategy for preventing the progression of a misfolding disease is to inhibit the formation of harmful protein aggregates. The ability to imitate the aggregation process of the disease-causing protein is essential for evaluating the functional effect of potential aggregation inhibitors.¹⁰ *In vitro* aggregation assays, where a single protein is monitored in isolation, provide an excellent tool for this purpose. However, one important practical issue in assay development needs to be resolved. Many amyloid proteins aggregate slowly *in vivo*.^{11,12} To execute the

aggregation process in a laboratory time scale, amyloid formation can be accelerated by using relatively high protein concentrations. As a result, the amyloidogenic protein is needed in large quantities. This issue is especially emphasized when screening multiple inhibitors at multiple concentrations. Moreover, the quality of the amyloidogenic protein must be high. Monomeric protein must be free not only of other molecular species but also of any small aggregates.¹³ Insufficient purity may lead to weak or irreproducible aggregation. The purity requirement further exacerbates the problem of material availability. Although the size of the protein can become a limiting factor, chemical synthesis could solve the material availability problem.¹⁴⁻¹⁶

Earlier suggested AGelD187N aggregation inhibitors have been small molecules or peptides with limited or nonexistent binding data to AGelD187N.¹⁷⁻²⁰ Despite promising aggregation inhibition *in vitro*, this raises a concern about their effectiveness *in vivo*. Antibodies have a high specificity and binding affinity to their target and a proven track record as therapeutic agents. A broad array of antibodies has been developed against various proteins and peptides associated with protein misfolding diseases.²¹⁻²⁹ Van Overbeke et al. have generated nanobodies against AGelD187N by immunizing a dromedary.³⁰ Phage display is an efficient and rapid *in vitro* method for discovering fully human antibody fragments.³¹ Phage display libraries can comprise huge diversities exceeding 10^{11} unique antibody clones, which means high-affinity antibody fragments can be readily obtained from universal libraries.³² Although a well-performed phage display campaign often results in high-affinity antibody fragments, affinity to the target and effective biological function are not the only properties a therapeutic antibody must have.³³ As gelsolin amyloidosis is a lifelong disease beginning at a young age, the antibody's biophysical properties must allow the development of a high-concentration subcutaneous drug product that can be self-administered. Mammalian display is a novel *in vitro* selection technology that features whole antibodies presented on the surface of mammalian cells.³⁴ Despite the limited library sizes, mammalian display platforms can mimic the antibody selection process *in vivo*, in which high affinity and good biophysical properties are simultaneously achieved.^{35,36}

This thesis work was done to find drug-like antibodies that could prevent the aggregation of the amyloidogenic gelsolin fragment AGelD187N. It includes three separate studies: study I describes the development of an *in vitro* aggregation assay for AGelD187N using synthetic polypeptide, study II the discovery of anti-AGelD187N antigen-binding fragments (Fabs) using phage display and demonstration of their ability to inhibit the AGelD187N aggregation, and study III the optimization of anti-AGelD187N antibody for therapeutic purposes using mammalian display.

2 Review of the Literature

2.1 Protein-misfolding diseases

2.1.1 Pathophysiology

Most newly synthesized polypeptide chains fold into well-defined, stable structures that control biological function through precise molecular interactions.³⁷ According to the original thermodynamic hypothesis, protein folding occurs spontaneously because the native conformation of the protein is the one in which the Gibbs free energy of the whole system is lowest.³⁸ The protein's amino acid sequence and the cellular environment surrounding the polypeptide chain drive the formation of a unique three-dimensional structure. In reality, a protein molecule can adopt multiple different conformational states during its lifetime within a living system.¹ The folding process is highly complex, involving several intermediate states and rate-limiting steps.³⁷ The proteostasis network, comprising molecular chaperones, proteolytic machineries, and their regulators, ensures that proteins are correctly folded, conserved, and degraded.^{39,40} It has been estimated that 70% of globular proteins in the human proteome possess intrinsically disordered regions (IDRs) that lack long-lived stable structures but still mediate essential cellular interactions.⁴¹ Around 1 % of proteins in the human proteome are entirely unfolded and called intrinsically disordered proteins (IDPs). A suggested role of intrinsically disordered regions and proteins is that they act as interaction hubs, which can bind to several different targets through an induced fit mechanism.⁴²

While protein aggregation linked to disease has been found to involve both globular and disordered proteins, IDPs are overrepresented.¹ Aggregation-prone regions (APRs) in protein sequences are short stretches of amino acids with high hydrophobicity, low net charge, and a strong tendency to form homomeric intermolecular β -sheets, thereby driving protein aggregation.⁴³ APRs are needed in the hydrophobic core formation of globular proteins and protein-protein interaction sites. While globular proteins contain more APRs than IDPs, in IDPs, APRs are not buried inside the hydrophobic core and are therefore particularly susceptible to self-assembly.⁴⁴ Many proteins involved in protein-misfolding diseases are expressed beyond their solubility limit in healthy tissues, meaning that they are

supersaturated.^{45,46} A significant amount of metabolic energy is needed to maintain proteostasis. Exposure to intrinsic and extrinsic factors, like aging, alterations in physiology, and environmental stress, challenges the proteostasis network.^{39,47,48} Once the proteostasis network is overwhelmed, the metastable proteins can no longer be maintained in a soluble state. Protein aggregation can also occur because of specific mutations within the gene coding for the protein.¹ Disease-causing mutations can destabilize the native conformations, making proteins susceptible to aggregation either directly or following proteolytic cleavage.^{4,49-53} Mutations can also cause duplication or triplication of the gene, resulting in a higher concentration of the aggregation-prone protein^{54,55} or a change in the stop codon for translation, resulting in aggregation-prone truncations or extensions.⁵⁶⁻⁵⁸ The fact that all the disease-causing mutations in protein-misfolding diseases increase the aggregation propensity of the protein provides strong evidence that protein aggregation is a primary rather than a secondary event in the pathogenesis of these diseases.¹

Like protein folding, protein aggregation is a highly complex process involving constant interconversions between aggregated species.^{1,37,43,59} Globular proteins need to unfold partially or fully before their aggregation is possible. The first early aggregates, also called oligomers, are relatively disorganized structures with little or no secondary structure. However, soon the APRs of the proteins engage in extended intermolecular parallel or antiparallel β -sheet with identical counterparts in a sequence-specific manner. When the aggregates grow, usually the average β -sheet content of the oligomers increases, suggesting that more organized structures are appearing. Fibrillar morphologies called protofilaments have formed when multiple β -sheets align length-wise and extensively interact through the interdigitation of their sidechains to cross- β structures. (Please refer to Chapter 2.3.1 for more information on amyloid structure). Most deposits associated with protein-misfolding diseases consist of mature amyloid fibrils with several coiled protofilaments, although also native-like and amorphous deposits have links to human disease.¹ All amyloid structures share the highly stable cross- β structure, but otherwise, they exhibit significant polymorphism.⁶⁰ Some amyloid proteins are known to adopt different amyloid polymorphs with links to different pathologies and toxicities.⁶¹⁻⁶³ The gain-of-toxic function related to amyloidogenic proteins is mostly caused by the small soluble oligomers that are present transiently during the fibril assembly.⁶⁴⁻⁶⁶ Their exposed hydrophobic amino acid residues and unpaired β -strands are harmful to cells as they interact with cellular proteins and membranes.³⁹ However, mature fibrils can also cause toxicity through mechanical perturbations and sequestration of cellular factors.^{67,68} Also, large quantities of insoluble protein can physically disrupt specific organs.⁶⁹

2.1.2 Classification

As clinical manifestations of protein-misfolding diseases are often heterogeneous and may be influenced by several aggregating proteins and genetic and environmental factors, the diseases should be classified based on the fibril protein.⁷⁰ According to the recommendations by the Nomenclature Committee of the International Society of Amyloidosis (ISA), the amyloid is termed A (for amyloid) followed by an abbreviation of the precursor protein (e.g., ATTR for transthyretin amyloid protein).⁷¹ Currently, the number of known human amyloid fibril proteins is 42. Of these, 14 appear solely as systemic deposits, 24 are found exclusively in localized amyloid, and 4 can manifest in both types. Around a third of the protein-misfolding diseases have been reported to have a hereditary form of the disease, which is often linked to an autosomal dominant mutation within the gene encoding the protein. ISA recommends that the letter “v” should be used after the fibril protein name to specify the variant fibril protein (e.g., ATTRv for variant transthyretin amyloid protein). Additionally, the variant protein can be further specified according to the mature protein's substitution or deletion (e.g., ATTRV30M, valine to methionine). Sporadic forms of the disease can be specified with “wt” after the fibril protein name to specify the wild-type fibril protein (e.g., ATTRwt).

In the clinical context, the term amyloidosis generally refers to rare, severe, and difficult-to-diagnose systemic conditions in which fibrils deposit in a range of tissues, including the heart, spleen, liver, and kidney, and cause organ dysfunction.^{72,73} Light-chain amyloidosis (AL amyloidosis), the most common systemic amyloidosis, is caused by unstable immunoglobulin light chains.⁷⁰ Other systemic amyloidosis include serum amyloid protein A amyloidosis (AA amyloidosis) and transthyretin amyloidosis (ATTR amyloidosis). The most common hereditary systemic amyloidosis worldwide is ATTRv amyloidosis, with more than 120 known mutations.⁷⁴ Many localized amyloid diseases are neuropathic or endocrine and largely sporadic.⁷⁵ Six precursor proteins are associated with neurodegenerative diseases, of which amyloid- β (A β) is mostly associated with Alzheimer's disease, α -synuclein (α -syn) with Parkinson's disease, and tau (τ) with frontotemporal dementia with Parkinsonism.⁷¹ Islet amyloid polypeptide (IAPP) is associated with the most prevalent non-neuropathic localized amyloid disease, type II diabetes.⁷⁶ Certain amyloid diseases originate because of the ingestion or iatrogenic transmission of preformed fibrillar aggregates.⁷⁷⁻⁷⁹

In addition to amyloid fibrils, e.g., immunoglobulins or their subunits have been found to form extracellular amorphous deposits (light-chain deposition disease) and native-like structures (Berger disease).¹ In many intracellular inclusions, the structural composition of pathological protein aggregates is not confirmed.⁷¹ These include TAR DNA-binding protein 43 (TDP-43) and huntingtin exon 1 (HttEx1) associated with amyotrophic lateral sclerosis and Huntington's disease, respectively.

2.1.3 Disease-modifying treatments

In the past, and still in many cases today, the only way to treat protein-misfolding diseases has been limited to preventing and managing complications through symptomatic or supportive therapy.⁸⁰⁻⁸⁴ Despite high unmet medical needs, the development of disease-modifying pharmacotherapies for protein-misfolding diseases has been slow due to the unknown and complex pathophysiology of the diseases and difficulties in timely diagnosis.¹ For a very long time, organ transplantation was the only option to modify the disease course of systemic amyloidosis.⁸⁵⁻⁸⁸ However, recently significant progress has been made in treating these diseases with disease-modifying drugs. Currently approved disease-modifying treatments for protein-misfolding diseases are listed in Table 1.

Table 1. Approved disease-modifying treatments for protein-misfolding diseases (May 2025).

| Indication | Treatment | Mode of action | First approval |
|---------------------|----------------------------|--|---|
| ATTRv-PN ATTR-CM | tafamidis (small molecule) | TTR tetramer stabilization | 2011 ⁸⁹ 2019 ^{84,90} |
| ATTRv-PN | patisiran (siRNA) | prevention of the synthesis of TTR | 2018 ⁹¹ |
| ATTRv-PN | inotersen (ASO) | prevention of the synthesis of TTR | 2018 ^{92,93} |
| ATTRv-PN | vutrisiran (siRNA) | prevention of the synthesis of TTR | 2022 ⁹⁴ |
| ATTRv-PN | eplontersen (ASO) | prevention of the synthesis of TTR | 2023 ⁹⁵ |
| AL amyloidosis | daratumumab (mAb) with VCD | Killing of plasma cells that produce aberrant light chains | 2021 ⁸⁷ |
| Alzheimer's disease | aducanumab (mAb) | A β deposit clearance in brains by microglial-mediated phagocytosis | 2021 ⁹⁶ discontinued |
| Alzheimer's disease | lecanemab (mAb) | Neutralization of cytotoxic A β oligomers and prevention of plaque formation | 2023 ⁹⁷ |
| Alzheimer's disease | donanemab (mAb) | A β deposit clearance in brains by microglial-mediated phagocytosis | 2024 ⁹⁸ |

ATTRv-PN, variant transthyretin amyloidosis with polyneuropathy; ATTR-CM, transthyretin amyloidosis with cardiomyopathy; TTR, transthyretin; siRNA, short interfering RNA; ASO, antisense oligonucleotide; AL amyloidosis, light chain amyloidosis; mAb, monoclonal antibody; VCD, bortezomib-cyclophosphamide-dexamethasone combination; A β , amyloid- β

The first approved disease-modifying treatment for a protein-misfolding disease was small molecule tafamidis for variant ATTR amyloidosis with polyneuropathy (ATTRv-PN). Tafamidis binds selectively to the two thyroxine-binding sites of the TTR tetramer, kinetically stabilizes the protein, and prevents its dissociation into amyloidogenic monomers.⁹⁹ Gene silencers, partisan and inotersen, were approved for the same indication seven years later. Patisiran is a double-stranded RNA fragment (short interfering RNA, siRNA) encapsulated in lipid nanoparticles, and

inotersen is a chemically modified single-strand antisense oligonucleotide (ASO). Both bind to TTR mRNA and inhibit the synthesis of TTR in the liver, thereby slowing down the aggregation of TTR and the progression of the disease.¹⁰⁰⁻¹⁰² These treatments and their successors have improved clinical outcomes for patients with ATTR amyloidosis significantly during the past decade.⁹⁰ AL amyloidosis is caused by unstable circulating immunoglobulin light chains produced by an aberrant plasma cell clone in bone marrow.¹⁰³ Daratumumab is a high-affinity human monoclonal antibody (mAb) that targets CD38, an antigen found in all plasma cells, leading to plasma cell death through various mechanisms.¹⁰⁴ Daratumumab was the first licensed treatment for AL amyloidosis in combination with cytotoxic agents bortezomib, cyclophosphamide, and dexamethasone. Deep hematological and organ responses were achieved in patients with less-advanced disease, offering a new therapeutic backbone for AL amyloidosis.⁸⁷

Over the past few decades, more than 200 clinical trials have evaluated over 30 anti-A β immunotherapies as potential treatments for Alzheimer's disease.¹⁰⁵ Recently, monoclonal antibodies aducanumab, lecanemab, and donanemab have been approved by the U.S. Food and Drug Administration (FDA). Aducanumab is selective for fibrillar and oligomeric A β due to low monovalent affinity and high avidity for epitope-rich aggregates.¹⁰⁶ Donanemab binds selectively to a truncated and modified form of A β , A β _{p3-42}, that is only present in A β plaques.¹⁰⁷ Both aducanumab and donanemab induce the A β deposit clearance in brains by triggering microglial-mediated phagocytosis and subsequent peptide degradation.¹⁰⁷⁻¹⁰⁹ Lecanemab binds to soluble A β oligomers and protofibrils with high selectivity over monomer and insoluble fibrils.¹¹⁰ Lecanemab neutralizes cytotoxic A β protofibrils and prevents plaque formation.^{110,111} The clinical benefits of these so-called 3rd generation anti-amyloid immunotherapies are still rather modest and associated with amyloid-related imaging abnormalities (ARIA).¹¹²⁻¹¹⁵ Biogen discontinued aducanumab in 2024 due to reprioritization. Earlier disease intervention and combination therapy that targets also other pathological mechanisms in Alzheimer's disease have been suggested as possible solutions to improve the efficacy of anti-A β immunotherapies.¹¹⁶

These first approvals and an increasing understanding of the pathophysiology of protein-misfolding diseases pave the way for new approvals. The high prevalence of neurodegenerative diseases ensures that the intensive search for disease-modifying therapies continues. Also, for systemic amyloidoses, there are several different treatments, including anti-amyloid immunotherapies and a gene-editing agent, under development.¹¹⁷⁻¹²¹

2.2 Gelsolin amyloidosis

2.2.1 History and epidemiology

Jouko Meretoja first described a previously unrecognized heritable syndrome with corneal lattice dystrophy, progressive cranial neuropathy, and skin changes in 1969.¹²² This systemic amyloidosis was autosomal dominantly inherited and had a high prevalence in two areas in Finland.¹²³ From those times on, the disease has been referred to as Meretoja disease or familial amyloidosis of Finnish type (FAF), although after the original report from Finland, cases have been detected worldwide.¹²⁴ In 1990, two individual groups demonstrated that the amyloid fibrils in patients' tissues were composed of fragments of gelsolin.^{125,126} The same year, these groups also reported that the primary cause of the disease was a point mutation 640G>A (earlier known as 654G>A) in the gelsolin gene on chromosome 9.^{127,128} A few years later, a second mutation at the same locus, 640G>T (earlier 654G>T), was found in Danish and Czech families causing pathogenetically and clinically similar disease.^{129,130}

Gelsolin amyloidosis (AGel amyloidosis) is one of the most common inherited diseases in Finland.¹²⁴ Patients have been reported primarily from Finland and they all carry the 640G>A mutation.¹³¹ However, to date, kindreds with a known molecular defect have been reported from Holland, Denmark, Czech, USA, Japan, Great Britain, Spain, Portugal, France, Greece, Sweden, Germany, Norway, Brazil, Iran, India, Mexico, Canada, and Argentina.^{124,132,133} Due to the lack of a common founder, the presence of two disease-related mutations, and different disease-associated haplotypes in different countries, it seems likely that gelsolin amyloidosis is caused by a sporadic mutation occurring at low frequency in different populations.^{124,129} However, it is possible that in some populations, all families descended from a common ancestor who had the mutation. This might be the case in Finland, as the disease-associated haplotypes in unrelated Finnish families are uniform.¹²⁹ The true global prevalence of gelsolin amyloidosis is not known, but the estimated number of Finnish patients varies from 600 to 1000.^{124,133}

2.2.2 Pathogenesis

Gelsolin is a calcium-activated, actin-modulating multidomain protein present in most human tissues.^{134,135} It consists of six conserved copies of so-called gelsolin domains, named G1 to G6 (Figure 1A). Each gelsolin domain is composed of a 5- or 6-stranded β -sheet between one long and one short α -helix and contains a conserved calcium-binding site. Gelsolin is expressed as two main splicing variants: cytoplasmic and plasma gelsolin. Plasma gelsolin is one of the most abundant

proteins in the blood ($>200 \mu\text{g/ml}$).¹³⁶ Its physiological function is to sequester actin filaments released into the circulation due to injured or dead cells and tissues.¹³⁵ Plasma gelsolin is identical to its cytoplasmic form, except for an added 24-residue N-terminal extension. Additionally, it has a 27-residue N-terminal signal peptide that facilitates its delivery to the endoplasmic reticulum and that is cleaved before secretion from the cell. In gelsolin amyloidosis, the calcium-binding site in the G2 domain (Figure 1B) is mutated. The more common mutation, 640G>A in the gelsolin gene changes the aspartic acid at position 187 of plasma gelsolin to an asparagine (D187N).^{127,128} The other known mutation, 640G>T, changes the aspartic acid to tyrosine in the same position (D187Y).¹²⁹ As a result of both mutations, G2 in variant gelsolin cannot bind calcium and is left unstabilized.^{137,138}

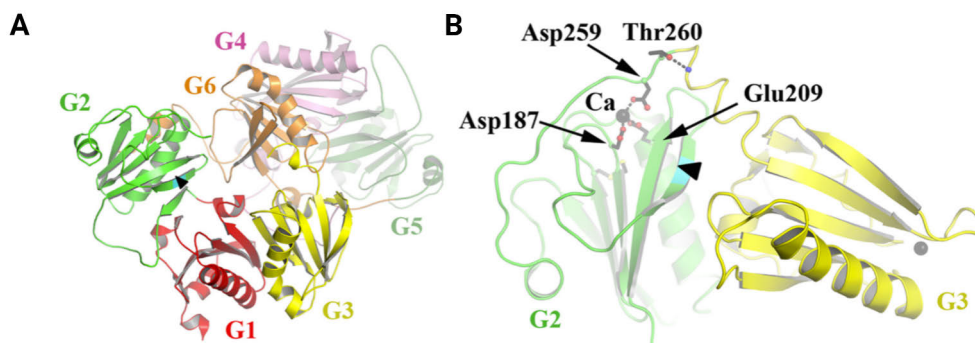


Figure 1. (A) The structure of Ca-free human gelsolin. Domains G1-G5 are arranged compactly around the central G6 domain. (B) Close-up of the Ca-coordinating residues in the G2 domain from human G1-G3/actin complex. Asp187, Glu209, and Asp259 form the Ca-coordination sphere. Thr260 forms a helix-initiating hydrogen bond that contributes to the close packing of G3 with G2, which protects gelsolin from proteolytic cleavage. The black arrowhead indicates the cleavage site. Modified from ¹⁴¹.

The 81 kDa cytosolic gelsolin is not observed to be affected by the mutations and participate in the amyloidogenesis.^{139,140} 83 kDa plasma gelsolin, instead, is directed to secretory compartments of the cell after translation. In the trans-Golgi network, the unstable mutant plasma gelsolin is cleaved between arginine 172 and alanine 173 in G2 by proprotease convertase furin (cleavage site marked by a black arrowhead in Figure 1A and B).^{137,141} As a result, a non-amyloidogenic 68 kDa precursor fragment, C68, is formed from the full-length 83 kDa protein. After secretion, this truncated and partly unfolded plasma gelsolin is further cleaved between alanine 242 and methionine 243 in G2 by matrix metalloendoprotease MT1-MMP in the extracellular matrix.¹⁴² This second proteolytic event results in the formation of an 8 kDa amyloidogenic fragment, AGelD187N/Y 173-242, that is the main component of amyloid fibrils in gelsolin amyloidosis patients' tissues.¹²⁵⁻

^{128,143}Also a smaller, 5 kDa fragment AGelD187N 173-225 has been detected from isolated gelsolin amyloid fibrils.¹⁴³ It is thought to be formed from the 8 kDa fragment by a second cleavage by MT1-MMP.¹⁴² Domain architecture of the entire plasma gelsolin and the location and amino acid sequences of the aberrant amyloidogenic fragments AGelD187N/Y 173-242 and AGelD187N 173-225 are presented in Figure 2.

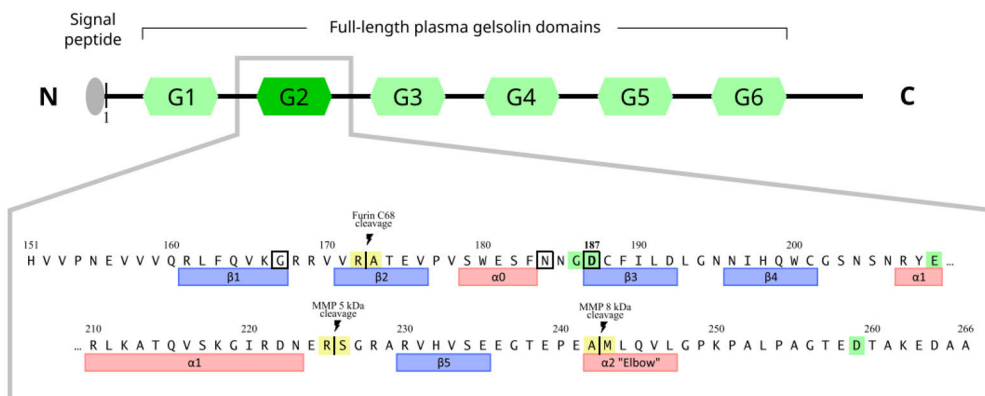


Figure 2. Domain architecture of plasma gelsolin and the location and sequences of amyloidogenic fragments AGelD187N/Y 173-242 and AGelD187N 173-225. Residue numbering excludes the signal peptide. The first vertical bar indicates the first proteolytic cleavage site, which produces the non-amyloidogenic precursor fragment C68 (68 kDa), and the last vertical bar indicates the second proteolytic cleavage site, which produces the major amyloidogenic fragment AGelD187N/Y 173-242 (8 kDa). The vertical bar in the middle indicates the possible third cleavage site that produces the minor amyloidogenic fragment AGelD187N 173-225 (5 kDa). Calcium-coordinating residues of the original G2 domain are marked in green. Also, the secondary structure elements of the original G2 domain are indicated below the sequence, however, both AGelD187N/Y 173-242 and AGelD187N 173-225 are intrinsically disordered. Modified from ¹³⁸.

The mutations themselves were originally reported to cause the amyloidogenicity of the plasma gelsolin fragments.¹⁴⁴ However, the *in vitro* experiments behind this assumption were made with 7- to 30-residue synthetic peptides resembling only the predicted β -sheet region of the full-length 70-residue fragment. When a recombinant full-length fragment was used, both the wild-type and D187N mutant fragments aggregated, but only in acidic conditions.¹⁴⁵ The amyloid deposition in patients is observed in the basement membrane of the skin, blood vessel walls, central and peripheral nervous system, and the eye.¹²⁴ An important finding was that extracellular matrix glycosaminoglycans, especially heparin, accelerated the aggregation of full-length wild-type, D187N, and D187Y gelsolin fragments.^{142,146} This study demonstrated that the mutations enable the aberrant proteolytic cleavage of plasma gelsolin, but they do not increase the

aggregation propensity of end-product fragments. Therefore, the gain-of-toxic function is solely caused by the proteolytic cleavage of plasma gelsolin. The tissue-selective deposition of amyloid fibrils observed in gelsolin amyloidosis is likely to be influenced by the cell-type-specific expression of all three: plasma gelsolin, furin, and MT1-MMP, as well as by the extracellular localization of distinct glycosaminoglycans.^{137,142,146}

2.2.3 Clinical findings

A national registry for Finnish gelsolin amyloidosis patients (FIN-GAR) was established in 2013-2014 to gather comprehensive information on the symptoms and progression of the disease from as many patients as possible.¹³³ Information about 227 patients was collected via questionnaires, phone calls, and hospital patient records and was added to the database. Based on FIN-GAR, it was discovered that the first symptoms were typically dry or irritable eyes, followed later by impaired vision, polyneuropathy, facial nerve paresis, and loosening of facial skin (cutis laxa), which developed almost simultaneously. Carpal tunnel syndrome (CTS), cardiac pacemakers, and cardiomyopathy were significantly more common compared to the general population.

The most up-to-date and comprehensive cross-sectional study on AGel amyloidosis, FIN-GAR phase II, started in 2018 and included altogether 261 patients who answered a questionnaire about the known and anticipated symptoms and signs and their time of onset.⁹ Also, the lifespan of 478 patients was analyzed using a relative survival (RS) framework. The study showed that patients became symptomatic at the mean age of 39 years and that eye symptoms were the first to appear. The earlier discovered triad of ophthalmological, neurological, and dermatological manifestations was also highly prevalent in this study. The most common symptoms (frequency 75% or more) were dry eyes, corneal lattice amyloidosis, photophobia, impaired vision, drooping eyelids, cutis laxa, dry skin and numbness, tingling, and other paresthesias. Severe cardiac or renal symptoms were uncommon compared to other forms of systemic amyloidosis. However, it is known that patients with AGel amyloidosis can develop severe cardiac or renal amyloidosis, which may result in organ transplantation or even death.¹⁴⁷⁻¹⁴⁹ Although the FIN-GAR phase II study showed that AGel amyloidosis does not shorten the lifespan of the patients at least for the first 75 years, it causes a clinically significant disease burden that can currently be alleviated only with symptomatic or surgical treatment.⁹ As many as 65% of the patients had undergone at least one operation, and 45% had multiple skin or soft tissue surgeries.

2.2.4 Suggested disease-modifying treatments

2.2.4.1 Precursor protection

The precursor protein in gelsolin amyloidosis, the C68 fragment, formed after the first intracellular furin cleavage of plasma gelsolin, was found not to be amyloidogenic.¹⁵⁰ Therefore, different strategies to protect C68 from further cleavage to the amyloidogenic 8 kDa fragment were proposed.

Selective MT1-MMP inhibitors, that would inhibit the second proteolytic event in the extracellular matrix, were proposed but never studied for gelsolin amyloidosis.^{142,150} Instead of that, chaperone nanobodies that shield C68 or mutant plasma gelsolin from degradation have been studied extensively at Ghent University.^{30,151,152} A nanobody is a variable part of a heavy-chain antibody, a specific type of antibody found in camelids that lack light chains.¹⁵³ A nanobody consists of a single monomeric variable antibody domain, and it can bind selectively to a specific antigen similar to a common antibody, although it is much smaller (15 kDa compared to 150 kDa). In the first strategy, a dromedary was simultaneously immunized with the G2 domain and the 8 kDa fragment of plasma gelsolin.³⁰ Discovered nanobodies FAF Nb 1-3 were capable of reducing the formation of 8 kDa fragments by 60-80% *in vitro* by binding to C68. The small size of nanobodies makes them clear rapidly from the blood circulation. Therefore, FAF Nb 1-3 were fused to the albumin-binding nanobody MSA21 to increase the half-lives of the nanobodies before *in vivo* experiments. The D187N gelsolin synthesis and amyloid formation are restricted only to cardiac or striated muscle tissues in the AGel mouse model.¹⁵⁴ Bispecific nanobody FAF Nb2-MSA21 was capable of reducing the amyloid burden by 30% and improving the contractile properties of a certain muscle type (extensor digitorum longus, EDL) in the model.³⁰

As nanobodies FAF Nb 1-3 did not completely halt the 8 kDa fragment formation, a second strategy was to target the first step in the proteolytic cascade and shield mutant plasma gelsolin from pathological furin proteolysis with an intrabody.¹⁵¹ A previously existing gelsolin nanobody Nb11 (GSN Nb11) binding to the G2 was tested for this purpose. It was capable of reducing the formation of C68 fragments by 34% in the furin cleavage assay. It also reduced C68 formation by 80% in HEK293T cells when equipped with an ER signal peptide and co-transfected with mutant plasma gelsolin.^{151,155} Developed transgenic mice secreting GSN Nb11 were crossed with AGel mice to generate offspring that express both mutant plasma gelsolin and GSN Nb11. A reduction of amyloid burden by 28% and improvement in EDL contractile properties were observed in double-positive offspring when compared to AGel mice or littermates not expressing GSN Nb11.

To improve the efficacy of the therapy, a third strategy was to combine the earlier two strategies into bispecific nanobodies that were able to simultaneously shield

mutant plasma gelsolin from intracellular furin and extracellular MT1-MMP activity.¹⁵² In a combined furin/MT1-MMP cleavage assay, bivalent Nb11-FAF1-3 nanobodies could reduce the formation of 8 kDa fragments more efficiently than their monovalent counterparts. The *in vivo* study required intracellular delivery of the protective nanobody Nb11-FAF1 by AAV9 gene therapy. A reduction in amyloid burden by 39% in muscle tissue and 43% in heart tissue was observed. EDL contractile properties were indistinguishable from the WT control groups but significantly different from the untreated AGel mice.

2.2.4.2 Aggregation inhibition

Only a few years after the identification of 70-residue AGelD187N/Y 173-242 as the main component of amyloid fibrils in gelsolin amyloidosis patients' tissues, the so-called amyloidogenic region of AGelD187N 173-242 was defined based on the aggregation propensity of 22 short synthetic peptides resembling the predicted β -sheet forming regions of AGelD187N/Y.¹⁴⁴ The shortest peptide that was capable of forming amyloid-like fibrils was a 9-residue peptide FNNGNCFIL, representing the amino acids 183-191 in AGelD187N 173-242, containing the D187N substitution in its fifth residue. As the wild-type counterpart FNNGDCFIL did not form fibrils, and there was a similar trend observed between other wild-type and mutant peptides investigated, the conclusion was that this sequence motif represented the amyloidogenic region of AGelD187N/Y 173-242.

Based on this study, the aggregation process of a short synthetic stretch of full-length 70-residue AGelD187N 173-242, usually an 11-residue peptide representing amino acids 182-192 (¹⁸²D187N¹⁹²), has been monitored in several *in vitro* studies, where the aggregation inhibition has also been attempted.¹⁷⁻¹⁹ Known bioactive compounds, aromatic small molecules curcumin and emetine, have been shown to modulate the aggregation of ¹⁸²D187N¹⁹² peptide and produce different types of aggregates compared to each other and to ¹⁸²D187N¹⁹² alone.¹⁸ Interestingly, both reduced the cytotoxicity of the ⁸²D187N¹⁹² aggregates, although curcumin formed rapidly mature fibrils and emetine smaller, off-pathway aggregates. Polylactic-co-glycolic acid (PLGA) nanoparticles were used to improve the solubility of poorly soluble curcumin and emetine.²⁰ Encapsulating the compounds inside the nanoparticles resulted in lower concentrations needed for aggregation modulation. Methylene blue and epigallocatechin gallate (EGCG) are known modulators of amyloidogenic proteins like amyloid- β or tau.¹⁵⁶⁻¹⁵⁹ They have recently been shown to dissociate aggregates preformed from three different 6- to 10-residue peptides containing the CFILDL motif of AGelD187N 173-242.¹⁷

In addition to small molecules, peptides have recently been investigated as aggregation inhibitors of ¹⁸²D187N¹⁹² peptides.¹⁹ In a structure-based approach Bollati

et al. designed three novel peptides that contain firstly motifs of variable lengths of the $^{182}\text{D187N}^{192}$ peptide and secondly motifs of variable lengths of a presumed flanking sequence spanning residues 194-204 of plasma gelsolin. These two motifs are linked together with a piperidine-pyrrolidine unnatural amino acid that functions as a β -turn inducer. This so-called β -hairpin mimics approach successfully blocked amyloid- β and hIAPP fibril formation.^{160,161} The rationale behind this strategy is to interfere with the interactions of the amyloidogenic sequence with a flanking sequence in the native structure of the protein. Two of the peptidomimetics were shown to be effective in inhibiting the aggregation of $^{182}\text{D187N}^{192}$ peptide and the entire G2 domain in a dose-dependent manner. They also counteracted the proteotoxicity of the aggregated $^{182}\text{D187N}^{192}$ peptide in a *Caenorhabditis elegans*-based assay.

2.3 Amyloid formation *in vitro*

2.3.1 Amyloid detection

Amyloid deposits in cells and tissues are composed of long, non-branched fibrous assemblies made up of thousands of protein molecules (Figure 3A).³⁷ These assemblies have a width of approximately 6-12 nm and can reach lengths of several micrometers. Amyloid fibrils possess a rope-like structure, consisting of one or several protofilaments that are intertwined laterally along the fibril axis (Figure 3B). Similar amyloid structures can also be induced *in vitro* from synthetic or recombinant proteins by diverse experimental systems. All protofilaments share a common secondary conformation called cross- β sheet structure (Figure 3C and D). Polypeptide chains are arranged in a tightly compacted conformation, where intermolecular consecutive β -strands of usually paired β -sheets run perpendicular to the fibril axis.^{162,163}

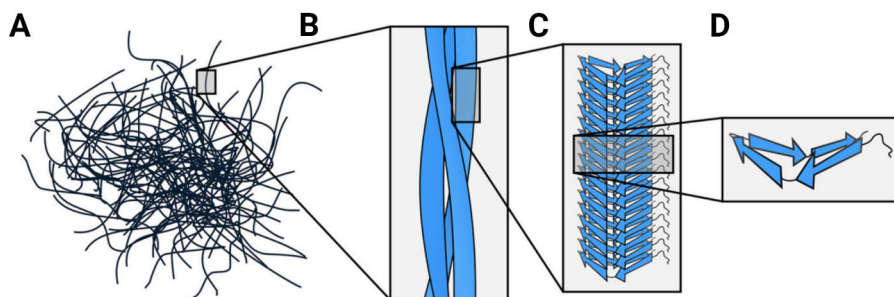


Figure 3. The structure of amyloid fibrils. **(A)** Amyloid deposits are formed of fibrous assemblies called amyloid fibrils. **(B)** Amyloid fibrils are formed by the close lateral association of protofilaments. **(C)** Protofilaments have a characteristic continuous secondary structure called a cross- β structure, where intermolecular β -sheets between monomeric subunits are formed via backbone hydrogen bonding. **(D)** Monomeric subunits contain one or more β -strands that contribute to intermolecular β -sheets. Modified from ¹⁶³.

The formation of the cross- β motif can be exploited when monitoring the amyloid formation process in real time. Amyloid-specific fluorescent dyes bind to this unique structural entity and change their fluorescence upon binding. Benzothiole dye Thioflavin T (ThT) displays a several orders of magnitude increase in fluorescence intensity when it binds to amyloid fibrils.^{164,165} The fluorescence enhancement is due to rotational immobilization of the central C-C bond of ThT (Figure 4A) when it binds to extended channel-like motifs formed by aligned amino acid side chains along solvent-exposed surfaces of fibrils (Figure 4B).¹⁶⁶⁻¹⁶⁹ In solution, free ThT can rotate about its C-C bond. The rotation rapidly quenches excited states, causing low fluorescence emission.^{167,170} These photophysical properties of ThT enable real-time in-solution observation of fibril formation and eliminate the need for dye washing. Other advantageous properties of ThT are that it does not affect the aggregation process¹⁷¹⁻¹⁷³ and within an assay system, its fluorescence correlates linearly with amyloid fibril concentration.^{165,172} ThT also binds fibrils regardless of the origin of the amyloidogenic protein or state of the aggregation process.^{164,165} Due to its sensitivity, universality, and ease of use, ThT has become the most commonly used fluorescent probe to monitor *in vitro* amyloid formation.

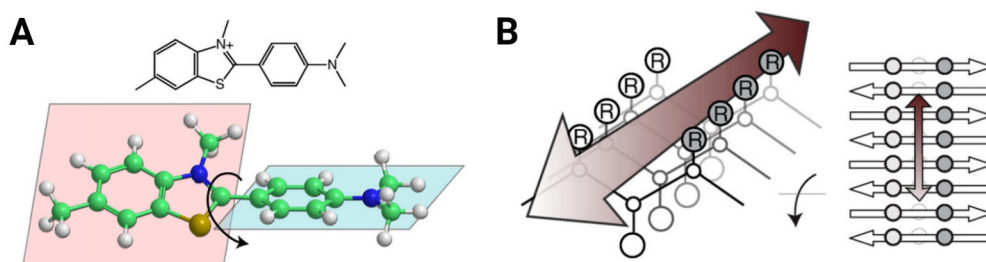


Figure 4. (A) The structure of Thioflavin T (ThT). In solution, the benzothiazole and benzylamine rings of ThT can rotate freely about their shared C-C bond. (B) In amyloid fibrils, ThT binds to the side chain channels along the solvent-exposed surfaces of the fibrils. Binding disables the rotation and preserves the excited state of ThT. Modified from ¹⁷⁰.

Despite the advantageous features of ThT, caution is needed when interpreting the results of a ThT-based amyloid formation experiment. The fluorescence brightness varies between fibrils of different amyloidogenic proteins^{164,165,172,174} and even between fibrils of different morphologies of the same amyloidogenic protein.^{175,176} This is due to more or less favorable ThT binding to different fibril channel types.^{168,169,177,178} Experimental conditions and additives can affect ThT fluorescence in various ways. Low pH decreases the ThT fluorescence probably as a result of electrostatic repulsion between the positively charged ThT and the fibril

surface.^{179,180} Another amyloid dye, polyethylene glycol, or small molecules investigated as aggregation inhibitors can quench ThT from its binding site on the fibril surface.^{177,181,182} Compounds that are spectroscopically active in the ThT fluorescence range, such as certain polyphenols, can interfere with ThT fluorescence.¹⁸¹ Certain non-fibrillar globular proteins, such as acetylcholinesterase or serum albumins, increase ThT fluorescence via ThT binding to the hydrophobic pockets of the proteins.¹⁸³⁻¹⁸⁶

As a result of the indirectness of ThT as an amyloid reporter, alternative, more direct methods to detect fibrils are needed to validate the results of a ThT-based assay. Transmission electron microscopy (TEM) and atomic force microscopy (AFM) have been used extensively to visualize amyloid fibrils.¹⁸⁷⁻¹⁸⁹ Their nanometre scale resolution allows the detection of the quantity, length, and diameter of the fibrils and prefibrillar structures. The bulk β -sheet content of a sample can be confirmed with circular dichroism (CD) spectroscopy.¹⁹⁰ The existence and size of not-yet-ThT-binding small oligomeric aggregates, which are also recognized as pathogenic species in the aggregation process,¹⁹¹ can be detected with size exclusion chromatography combined with multiangle light scattering (SEC-MALS).^{192,193}

2.3.2 Kinetics of amyloid formation

Despite the complexity involved in protein aggregation, amyloid formation from monomers to mature amyloid fibrils *in vitro* has been observed to follow similar sigmoidal kinetic patterns regardless of the identity of the primary sequence.^{1,37} First comes the lag phase, where monomers slowly start forming aggregation-competent nuclei (Figure 5, blue line). At the growth phase, once the critical mass of nuclei has been reached, these nuclei start growing rapidly and form prefibrillar and fibrillar structures. Finally, at the plateau phase, the process of aggregation slows down significantly and finally stops as the soluble monomer has been consumed. Fibrils have an extraordinary ability to proliferate.¹⁶³ The addition of pre-formed nuclei of aggregation, so-called seeds, has been observed to shorten the lag phase (Figure 5, red line). This is due to bypassing the rate-limiting nucleation step.

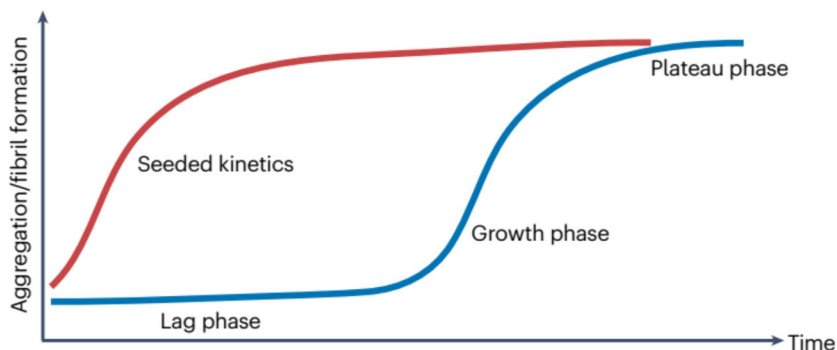


Figure 5. Kinetics of amyloid formation. When the quantity of fibrils is followed as a function of time, a lengthy lag phase is typically followed by a shorter exponential growth phase before the process reaches an equilibrium that appears as a plateau phase (blue line). Lag phase can be surpassed by seeded experiments (red line). Modified from ³⁷.

Under physiological conditions, many amyloid proteins aggregate extremely slowly.^{11,12} However, to perform aggregation experiments *in vitro* on a laboratory time scale, amyloid formation kinetics can be accelerated in several ways. The most obvious strategy is to use protein concentrations well above the monomeric protein's solubility limit.^{13,193} Also, the environmental conditions can be altered. Low pH and high ionic strength accelerate the aggregation of α -synuclein by reducing the overall charge of the protein and disturbing its intramolecular interactions.¹⁹⁴⁻¹⁹⁶ Higher temperatures accelerate the amyloid formation of A β by shortening the rate-limiting nucleation step.¹⁹⁷⁻¹⁹⁹ Mechanical agitation through stirring or shaking is an efficient way to promote aggregation.²⁰⁰ Also, different solvents and additives in the reaction mixture have been reported to promote fibril formation.^{201,202} However, when selecting conditions for *in vitro* amyloid formation experiments, it is crucial to consider their relevance to *in vivo* conditions. Artificial conditions can result in an aggregation mechanism and fibril structure very different from that of *in vivo*.²⁰³⁻²⁰⁵

An *in vitro* assay is a much-simplified environment compared to the extracellular and intracellular milieu where proteins aggregate *in vivo*.¹⁰ Many factors cannot be reproduced correctly, such as high molecular crowding and interaction with biological membranes. However, it has been known for decades that amyloid tissue deposits contain heparan sulfate proteoglycans.²⁰⁶ Proteoglycans are polysaccharide-protein conjugates that are among the major macromolecules of the extracellular matrix.²⁰⁷ Heparan sulfate belongs to the so-called glycosaminoglycan polysaccharides that are negatively charged, long, unbranched polysaccharides present in every mammalian tissue.²⁰⁸ Biophysical studies have demonstrated that glycosaminoglycans, especially heparan sulfate and its highly sulfated derivative heparin, accelerate the amyloid formation of several amyloidogenic proteins *in*

vitro.^{146,209-214} More thorough investigations have revealed that sulfated glycosaminoglycans facilitate fibril formation by providing a scaffold for concentrating and orienting oligomers.^{214,215}

When monitoring amyloid formation *in vitro* to find an aggregation inhibitor, the reproducibility of the aggregation kinetics is essential. A key factor is the purity of the investigated protein.¹³ All impurities should be minimized as they change the aggregation propensity of the protein.^{216,217} As proteins involved in protein-misfolding diseases are typically highly aggregation-prone, having the protein in monomeric form at the beginning of the experiment is not self-evident. The presence of even a small number of preformed aggregates can change the kinetics significantly.¹³ Disaggregation or monomerization protocols that use, for example, hexafluoroisopropanol (HFIP), trifluoroacetic acid (TFA), ammonium hydroxide, urea, or guanidine hydrochloride can be applied alone or combined with chromatographic fractionation.²¹⁶⁻²²¹ Also, other experimental conditions like waiting times, surfaces, and air-water interfaces should be carefully controlled.¹³ Seeding is an easy way to enhance the reproducibility of the aggregation process, but as the number of fibril ends in the seed preparation affects the efficiency of the seeds, the same batch of seeds should be used when comparing seeded experiments.

2.4 Therapeutic antibody discovery and optimization

2.4.1 Natural role of antibodies

Antibodies, also called immunoglobulins, are protective proteins of the immune system produced by B cells during the humoral immune response.²²² When a foreign substance, an antigen, binds to the B cell surface, it activates the B cell with the help of T cells in secondary lymphoid tissues. Activated B cells begin to proliferate and differentiate either into antibody-secreting plasma cells or memory B cells. Plasma cells can no longer respond to antigens, but they produce large amounts of soluble antibodies in the bloodstream and lymphatic system. Circulating antibodies recognize and bind to antigens that are identical to the one that initially triggered the immune response. After that, antigens are eliminated through multiple tightly regulated processes, including neutralization, opsonization, and complement activation.

Structurally, human immunoglobulins are large Y-shaped multi-domain proteins, which are composed of two identical light chains (LCs) and two identical heavy chains (HCs) (Figure 6).^{223,224} One light chain pairs with one heavy chain, and this heterodimer associates with another identical heterodimer to form the

intact antibody. The light chain and heavy chain of a heterodimer are linked by disulfide bridges, as well as the two heavy chains of the heterotetramer. The human light chain has two domains, a constant domain (CL) and a variable domain (VL). Human heavy chains are composed of three or four constant domains (CH1-4) and a variable domain (VH). Functionally, an intact human immunoglobulin can be divided into three distinct regions: it has two antigen-binding fragments (Fabs), regions that bind antigen, a crystallizable fragment (Fc) region that interacts with immune effector molecules, and a hinge region, that links the Fab regions to the Fc region and defines conformational flexibility (Figure 6). The Fab regions are formed by the pairing of VL and CL of the light chain with the VH and CH1 of the heavy chain. The non-covalently paired variable domains (VL and VH) form the variable or antigen-binding region (Fv), which contains the antigen-binding site, also known as the paratope. Both variable domains have three specific regions called hypervariable or complementarity-determining regions (CDRs), short amino acid sequences that are capable of binding to the antigen. As both variable domains have three CDRs, altogether six CDRs (CDR-L1-3 and CDR-H1-3) form the paratope. The opposite region in the antigen, which is bound by the antibody, is called an epitope.

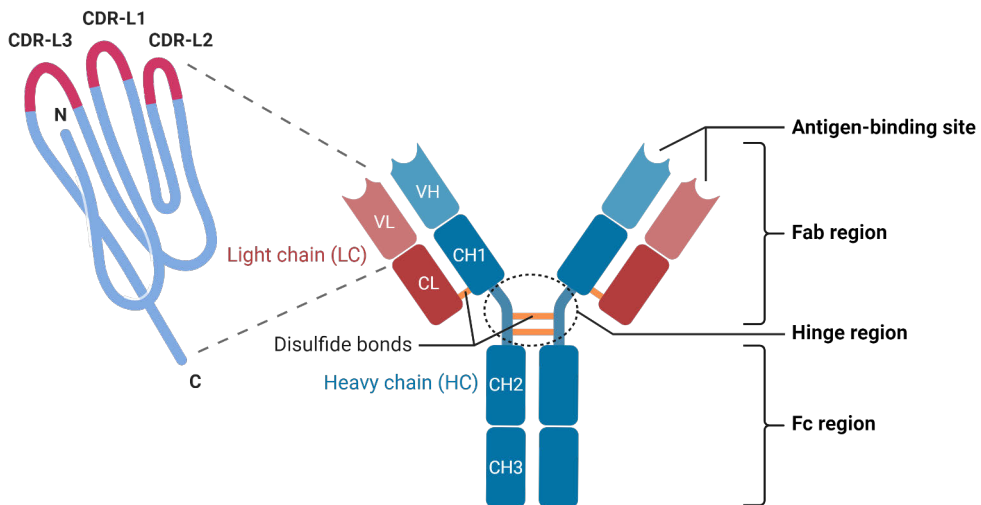


Figure 6. Schematic representation of the structure of IgG1 antibody. Two identical light chains (red) and two identical heavy chains (blue) are connected via disulfide bonds, creating a Y-shaped heterotetramer. VL, variable light domain; VH, variable heavy domain; CL, constant light domain; CH1, constant heavy domain 1; CH2, constant heavy domain 2; CH3, constant heavy domain 3; CDR, complementarity-determining region. N, amino-terminal end of variable domain; C, carboxy-terminal end of variable domain; Fab, fragment antigen-binding; Fc, fragment crystallizable. Created using Biorender.com.

Each B cell can bind only to one type of antigenic epitope with its antigen receptor (BCR) and secrete only identical soluble antibodies.²²² Still, collectively, B cells mount a diverse polyclonal B cell response against a virtually unlimited array of antigens sharing little or no similarity.²²⁴ The vast diversity of natural antibodies depends on complex DNA rearrangement processes taking place during the B cell development in the bone marrow and later when B cells are stimulated by foreign antigens. With the random combination of inherited gene segments that code variable regions (so-called VDJ recombination), humans can make hundreds of different light chains and thousands of different heavy chains, with the most diversity in the CDR-H3 region.²²⁵ Furthermore, the imprecise joining of gene segments greatly increases the diversity of variable regions by the loss and gain of nucleotides (so-called junctional diversification). When light chains and heavy chains pair to form the final antibody, millions of different antigen-binding sites are formed. Finally, after successful recognition of the antigen, during the proliferation, the variable region coding sequences are subject to point hypermutations that increase the affinity to the antigen (somatic hypermutation).

In addition to producing an enormous diversity of antigen-binding sites, B cells can alter the Fc region of the antibodies they produce during an immune response.²²⁵ The changes in the Fc region can significantly affect the result of an antibody-antigen interaction as the Fc fragment mediates effector functions by binding to the Fc receptor (FcR) on effector cells or activating other immune mediators such as complement.²²⁴ Variations in the heavy chain constant domain coding gene sequence generate five different isotypes (also known as classes): IgM, IgD, IgG, IgA, and IgE. First, all B cells make membrane-bound IgM antibodies, which serve as BCRs on the B cell surface (immature naïve B cells).²²⁵ After the B cells leave the bone marrow but before they interact with an antigen, they start to produce membrane-bound IgD molecules (mature naïve B cells). Soluble pentameric IgM molecules dominate the primary antibody response to antigens. In the secondary immune response, many B cells switch making soluble, monomeric IgG and IgE, and monomeric and dimeric IgA antibodies, without changing the antigen-binding site (isotype or class switching). Each isotype is specialized to attack antigens in different ways and at different sites.

IgG is the most abundant immunoglobulin isotype in the body, with the longest serum half-life and the ability to cross the placenta to give passive immunity to the fetus.²²⁴ There are four IgG subclasses in humans, named in order of their prevalence in serum: IgG1 (60%), IgG2 (32%), IgG3 (4%), and IgG4 (4%).²²⁶ The global structures of the four subclasses are very similar (over 90% homology in amino acid sequence), but there are important differences in their hinge regions and upper CH2 domains that affect their binding to complement and IgG-Fc receptors, affecting their functionality (Figure 7).

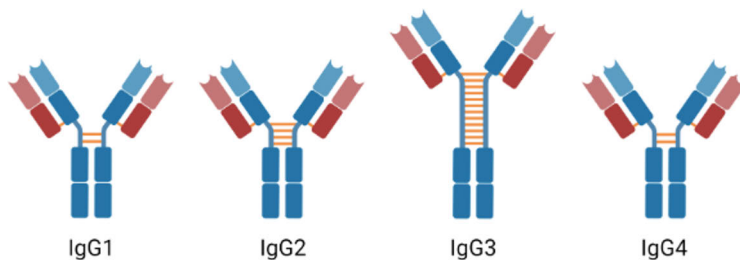


Figure 7. IgG subclasses. IgG4 is prone to form intra-chain disulfide bridges instead of inter-chain disulfide bridges, resulting in half-molecule exchange. Created using Biorender.com.

IgG1 is predominantly responsible for the immune response against protein and polypeptide antigens. It is a potent trigger of Fc-mediated effector mechanisms. In addition to direct neutralization, complement-dependent cytotoxicity (CDC), antibody-dependent cellular cytotoxicity (ADCC), and antibody-dependent cellular phagocytosis (ADCP) are key mechanisms for the elimination of antigens from the body.²²⁷ In addition to the heavy chain structure, the glycosylation profile of antibodies affects their function.²²⁴ In the IgG molecules, there is a conserved glycan at the Asn297 position of the heavy chains. The core structure of IgG glycan comprises N-acetylglucosamine and mannose residues, but several dozen IgG-Fc glycoforms have been found in healthy human serum.²²⁶

2.4.2 Therapeutic antibodies

The immune response to an antigen within the body is polyclonal. Many B cell clones react to the antigen and a heterogeneous population of antibodies with different paratopes for the different antigen epitopes are formed. Before the discovery of antibiotics, animal-derived polyclonal antibodies were used as a serum therapy to treat various bacterial infections.²²⁸ While polyclonal antibody preparations of human or animal origin are still in use in acute conditions e.g. in antibody deficiencies, autoimmune diseases, severe intoxications and to prevent rhesus syndrome, they have limited potential due to variability in product quality and safety risks.²²⁹

The production of mAbs became possible after Köhler and Milstein invented the hybridoma technology in 1975.²³⁰ After immunization, the mouse spleen B cells are fused with immortal myeloma cancer cells. The hybridoma cell lines enabled the *in vitro* production of a large number of identical antibodies, which have the same amino acid sequence and affinity, and specificity to one binding epitope.²³¹ The first therapeutic monoclonal antibody, a mouse anti-CD3 IgG2a muromonab, for the prevention of graft rejection after organ transplantation, was approved by the FDA in 1986.²³² However, the murine antibodies were discovered to be immunogenic to

humans, producing a high titer of anti-drug antibodies (ADA) in the patients. The development of recombinant DNA technologies enabled modification of the antibody sequence and different degrees of humanization of murine mAbs produced by hybridoma technology (Figure 8).^{233,234}

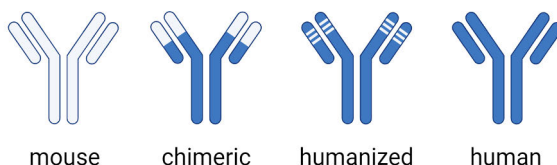


Figure 8. Different degrees of antibody humanization. White, mouse origin; blue, human origin. In chimeric antibodies, mouse (or other species) variable domains are grafted onto a human antibody. In humanized antibodies, mouse (or other species) CDRs are grafted onto a human antibody. In fully human antibodies, the whole antibody sequence is of human origin. Created using Biorender.com.

More human-likeness and less immunogenicity made the antibodies suitable for various chronic diseases like cancer and autoimmune diseases. The success of two chimeric human/murine antibodies, anti-B lymphocyte antigen CD20 IgG1 rituximab, for treatment of B cell lymphoma, approved in 1997 by FDA, and anti-tumor necrosis factor (TNF) IgG1 infliximab, for treatment of rheumatoid arthritis, approved in 1998 by FDA, was a significant turning point for the monoclonal antibody therapies.^{235,236} Since then, monoclonal antibodies have emerged as a major class of therapeutic agents on the market. In 2021, the 100th monoclonal antibody product was approved by the FDA, and each year, over 100 new monoclonal antibody therapies enter clinical development.²³⁷ Cancer and autoimmune diseases are still the largest indication groups, partly because of the success of the initial mAb treatments for these indications, but also because of the occurrence of these diseases.²³⁸ The wide spectrum of therapeutic indications covers infections, asthma, allergy, migraine, transplantation, osteoporosis, and many others, highlighting the versatile possibilities of antibody treatments.

The success of monoclonal antibodies as therapeutic agents is due to their high specificity and affinity for both secreted and cell-surface targets.²³⁷ The long half-life in plasma brings additional benefits.²³¹ Therapeutic antibodies can be used to neutralize circulating proteins and block signaling pathways (e.g. anti-TNF and anti-vascular endothelial growth factor receptor 2 (VEGF) antibodies). Many antibodies used to treat cancers induce cytotoxicity through the recruitment and activation of effector cells (e.g. anti-CD20 and anti-human epidermal receptor 2 (HER2) antibodies).²³⁹ Immune checkpoint inhibitors (e.g. anti-programmed cell death protein/ligand 1 (PD1/PDL1) and anti-cytotoxic T lymphocyte-associated protein 4 (CTLA4) antibodies) kill cancer cells through T cell activation.²⁴⁰ Most

currently approved monoclonal antibodies are monospecific symmetrical Y-shaped (canonical) IgG1 subclass antibodies, but the number of other antibody-derived modalities is slowly increasing.²³⁷ Antibody-drug-conjugates (ADCs) combine the specificity of monoclonal antibodies with the potency of highly cytotoxic agents.²⁴¹ Bispecific antibodies (bsAbs) can bind to two different epitopes, which enables novel mechanisms of action that cannot be achieved using conventional antibodies.²⁴²

The high molecular weight and biological nature of antibodies bring some limitations and challenges to their use as therapeutics.²³¹ The target space is limited to extracellular targets because antibodies cannot cross the cell membrane. The poor permeability and proteolytic instability prevent their oral administration. Recombinant DNA technology has allowed the efficient production of monoclonal antibodies in mammalian cell expression systems, mainly in Chinese hamster ovary cells (CHO), but the production process is undeniably complex and expensive.²⁴³ Above all, the biggest concern when developing new therapeutic antibodies is still their possible immune-related adverse events.²³¹ Today a range of techniques are used to identify antibodies or antibody fragments against therapeutic targets, each having its advantages and disadvantages. Two completely different discovery strategies enable the discovery of fully human antibodies, lowering the risk of possible immunogenicity, namely the human antibody-expressing transgenic mouse models and *in vitro* selection technologies, where an antibody library is screened *in vitro* against a target.²⁴⁰

2.4.3 Antibody discovery *in vivo*

The hybridoma technology is still the most popular method to obtain monoclonal antibodies as it is well-established and has a proven track record for generating antibodies for research and therapeutic use.^{244,245} In hybridoma technology, animals are immunized with a target antigen, and the antibody-secreting B cells are fused with immortal myeloma cells. The resulting hybridomas are screened for antibodies of interest, and these cells are cloned to produce a monoclonal population. Confirmed antigen-specific clones are then expanded and utilized to produce large quantities of the desired monoclonal antibody. Antibodies can be derived from species that have suitable fusion partners, including mice, rats,²⁴⁶ rabbits,²⁴⁷ and chickens²⁴⁸. The species selection depends on the presence of homologous protein in the immunized species, the amount of antigen available for immunization, the time required to obtain an antibody response, and the purpose for which the antibody is needed.²⁴⁵ Single B cell technologies, which are much newer methods to obtain monoclonal antibodies from *in vivo* sources, use fluorescence-activated cell sorting (FACS) and microfluidics to screen isolated single B cells from various immunized

animals.^{249,250} The discovery process is faster and enables larger species diversity (e.g. llama) compared to hybridoma technology, but it is technically complex and requires special equipment and training.

The main advantage of *in vivo* technologies is the exploitation of natural immune selection; the antibodies preserve the native pairing of variable domains and undergo *in vivo* affinity maturation and specificity tuning.²⁵¹ The biggest disadvantage of *in vivo*-derived antibodies is that normally they require humanization before therapeutic use. Antibody humanization is a slow process done mostly on a trial-and-error basis.²⁵² To bypass this bottleneck, human antibody-expressing transgenic mouse models have been developed.²⁵³⁻²⁵⁶ In these systems, the human genomic regions that include the genes responsible for the antibody repertoire, along with the associated regulatory regions for gene expression, are stably integrated into the host animal's genome. These resulting transgenic animals can then be immunized with a target antigen like wild-type animals to obtain fully human antibodies. However, transgenic animal platforms are very expensive due to the complex genetic engineering and regulatory compliance they require. A common disadvantage of all *in vivo* technologies is that antigens must be inherently immunogenic or require additional modifications to enhance their immunogenicity.

2.4.4 Antibody discovery *in vitro*

All *in vitro* selection technologies are based on G.P. Smith's initial finding in 1985 that peptides can be fused to the *Escherichia coli* (*E. coli*) phage M13 envelope proteins, which allows their display on the surface of the phage, and the phenotypic *in vitro* selection of the corresponding peptide encoding gene sequence packed in the same phage particle.²⁵⁷ The antibody phage display technology was developed in the 1990s after the discovery of antibody single-chain variable fragments (scFv) that could be expressed in *E. coli*.²⁵⁸⁻²⁶⁰ Today, also cell surface display (yeast, bacteria, and mammalian), ribosome display, and mRNA display technologies are used for antibody generation.²⁴⁰ *In vitro* selection technologies do not depend on the *in vivo* immune response and can be used to discover fully human antibodies to almost every type of antigen and a broader range of epitopes.²⁶¹

Antibody libraries serve as a critical resource for antibody discovery through *in vitro* selection technologies.²⁶¹ They are collections of antibody genes encoding antibodies with unknown properties. Immune human libraries are constructed from B cell samples from patients who have suffered an infection or disease, or from individuals who have received vaccination. Immune libraries contain already affinity-matured antibodies because they are generated from antibody repertoires that underwent antigen-driven *in vivo* selection. For the same reason, they must be generated separately for each antigen. Universal libraries, instead, are intended for

general use, i.e., for isolation of antigen-specific antibodies against any target.²⁶² They can be further divided into three categories according to the source of diversity: naïve, synthetic, and semi-synthetic libraries. Naïve human libraries are constructed from B cells of non-immunized donors and contain the natural human IgM gene repertoire. During library construction, heavy and light chains are randomly combined as a combinatorial library.²⁶³ This unnatural pairing increases the library diversity dramatically and enables the generation of antibodies against self-antigens. The structural complexity of the library is also high due to diverse framework structures (non-CDR regions in the variable domains). Fully synthetic libraries consist of only synthetic gene sequences that mimic the human antibody repertoire.²⁶³ In synthetic libraries, the developability of the antibodies has usually been considered by the removal of sequence liability motifs and by the selection of heavy and light chain frameworks with the best biophysical properties. The designed CDR diversity usually far exceeds the natural CDR diversity. Synthetic libraries can also be designed especially for challenging targets and epitopes and for special applications. Semi-synthetic libraries are a mixture of natural and synthetic antibody sequences.

For the initial discovery of new antibodies, phage display technology is the method of choice among different *in vitro* selection technologies.³² The main advantage of phage display is the ease of phage display library generation, comprising huge diversities exceeding 10^{11} unique clones. Also, the selection process, called panning, is fast, easily controllable, and requires no special equipment (Figure 9).²⁶⁴ This enables high-affinity variants to be readily obtainable.

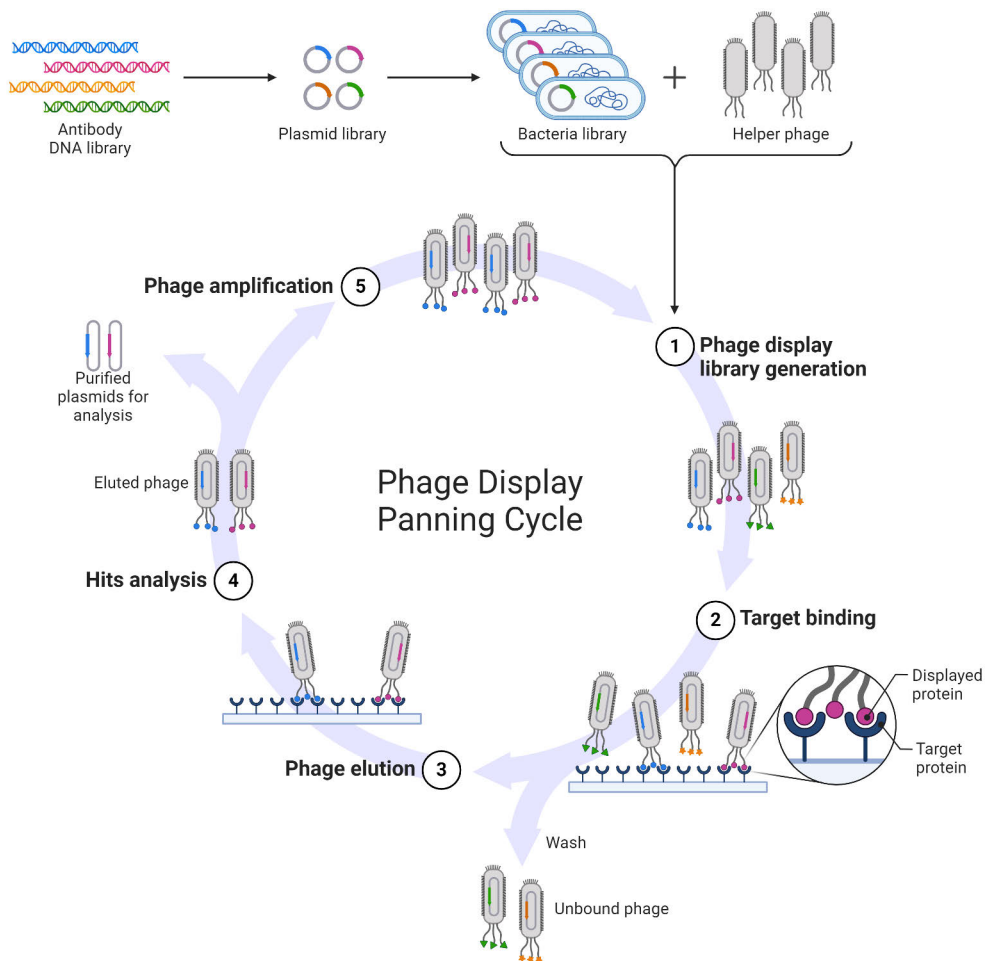


Figure 9. Phage display panning cycle. 1. The phage display library is generated by fusing the antibody DNA library with the phage surface protein pIII coding gene. The recombinant plasmid library is transformed into *E. coli*, where it is replicated, translated, and assembled into infective phages, with the antibody library displayed on the surface. A helper phage is co-transformed into the *E. coli* to produce full phages. 2. The target binding of individual antibody clones is screened by incubating the library of antibody-displaying phage with the target antigen immobilized on a microtiter plate or beads. Unbound phages are washed away. 3. The bound phages are eluted. 4. Hit analysis is performed on single phage clones parallel to panning to determine the positive hits' diversity and evaluate the binding affinity. 5. The eluted phages are reamplified by infection of *E. coli* to produce a new antibody phage sublibrary, which will be used for the next panning round. Normally, 3-5 rounds of panning are sufficient to enrich antibodies with desired properties. Created using Biorender.com.

Phage display is a versatile technology; the choice of antibody display format, antigen presentation, selection strategy, and library construction all affect the outcome of the antibody discovery campaign.²⁶⁵ As *E. coli*'s secretion and folding

apparatus cannot process full-length antibodies properly, the two most commonly used antibody formats are scFv and Fab fragments. ScFvs being smaller than Fabs are a more robust format for large libraries, but the potential affinity loss during conversion to IgG format might be less of an issue for antibodies discovered in Fab format. The most popular technique to present the antigen is through indirect immobilization via strong binding between streptavidin on the surface and biotin conjugated to the antigen via a linker or tag. The antigen can also be presented on whole cells or amphiphilic structures, when there is a risk that the antigen loses its native conformation when isolated from its natural environment (e.g. membrane proteins). The phage display selection can be performed using various strategies and protocols to maximize the chance of discovering antibodies with desired properties. Deselection steps are normally included to limit the enrichment of antibodies that bind to tags, fusion partners, and support matrices. For therapeutic applications, it is often important that the antibody binds to a certain epitope in the antigen. To discover epitope-specific antibodies, only the desired parts of the antigen can be used in the selections, or so-called epitope masking with another antibody can be applied.

The first phage display-derived and fully human monoclonal antibody approved for therapeutic use was an anti-TNF IgG1, adalimumab, in 2002.²⁶¹ A murine antibody was used as a template for the guided selection of human antibody V domains to achieve binding to a similar epitope on TNF with a similar high affinity.²⁶⁶ Adalimumab binds to TNF with subnanomolar affinity and very high specificity and is one of the most prescribed medicines for immune-mediated disorders.^{31,267} Today, around 20 phage-derived therapeutic antibodies have been granted approvals with indications for cancer and other medical conditions, such as inflammatory, ocular, infectious, or immunological diseases, and numerous are in clinical development.^{31,32,263} Although currently most of the approved therapeutic antibodies were discovered through animal immunization, the number of phage-derived therapeutic antibodies is steadily increasing due to the successful track record of the discovery platform, phage display technology maturation and patent expiration, and ethical considerations related to animal immunization.^{263,268}

2.4.5 Optimization of therapeutic antibodies

Affinity to the target and effective biological function are not the only quality attributes that therapeutic antibodies must meet. To progress successfully from discovery to development, antibody molecules need to have favorable biophysical properties and chemical stability.^{33,269-274} The set of such properties is often described as “developability”. Although developability problems usually arise only after the antibody is needed in high quantity and concentration in preclinical and clinical stages, they can typically be solved only by antibody sequence engineering. To avoid

costly delays and failures in clinical development, it is essential to be able to predict possible developability risks using multiple *in silico* and experimental tools and remove them by optimizing the antibody sequence already during the discovery stage. The most important physicochemical properties of therapeutic antibodies, their common screening methods in the discovery stage, and optimal values are listed in Table 2.

Table 2. The most important physicochemical properties of therapeutic antibodies, their common screening methods in discovery, and reported optimal values.

| Property | Screening assay | Optimal values |
|---|--|--|
| Hydrophobicity | In silico analysis, ²⁷⁵ HIC, ²⁷⁶ CIC, ²⁷⁷ SMAC ²⁷⁸ | Low hydrophobicity. Low level of heterogeneity. ^{271,272,274} |
| Charge | In silico analysis, ²⁷⁵ cIEF ²⁷⁹ | Isoelectric points (pIs) between 8-8.5. ²⁸⁰ Low levels of charge variants. ²⁷⁴ |
| Non-specific binding | ELISA, ²⁸¹ PSR, ²⁸² BVP, ²⁸³ CIC, ²⁷⁷ SMAC, ²⁷⁸ heparin chromatography ²⁸⁴ | Low levels of non-specific binding. ^{285,286} |
| Colloidal stability (Self-interaction, aggregation propensity, viscosity) | In silico analysis, ²⁷⁵ AC-SINS, ²⁸⁷ CS-SINS, ²⁸⁸ DLS, ²⁸⁹ SEC, ²⁹⁰ SEC-MALS ²⁹¹ | Low levels of self-interaction. ^{285,289} AC-SINS values < 14. ²⁷¹ Diffusion interaction parameter in histidine buffer ($k_{D,HIS}$) > 20 ml/g. ²⁸⁹ |
| Solubility | In silico analysis, ²⁷⁵ PEG precipitation ²⁹² | Solubility > 100 mg/ml for subcutaneous administration. ³³ |
| Conformational stability (Thermal unfolding) | DSC, ^{293,294} DSF, ²⁹⁵ nanoDSF ²⁶⁹ | Fab midpoint of thermal unfolding (T_m) > 65 °C. ²⁶⁹ |
| Chemical stability/ Post-translational modifications | In silico analysis ²⁷⁵ | No problematic sequence attributes. ²⁷⁴ |

HIC, hydrophobic interaction chromatography; CIC, cross-interaction chromatography; SMAC, standup monolayer chromatography; cIEF, capillary isoelectric focusing; ELISA, enzyme-linked immunosorbent assay; PSR, polyspecificity reagent assay; BVP, baculovirus particle assay, AC-SINS, affinity-capture self-interaction nanoparticle spectroscopy; CS-SINS, charge-stabilized self-interaction nanoparticle spectroscopy; DLS, dynamic light scattering; SEC, size-exclusion chromatography, SEC-MALS, size-exclusion chromatography coupled with multi-angle light scattering; DSC, differential scanning calorimetry; DSF, differential scanning fluorimetry; nanoDSF, nano-differential scanning fluorimetry.

Developability problems can occur in antibodies from any discovery platform, including immunized animals.^{36,270,272} The concentrations and conditions the antibody needs to tolerate during manufacturing, storage, and transport are much more demanding than those in the body. The developability of phage display-derived antibodies has been a special concern due to the lack of *in vivo* protein quality control machinery during the selection process.²⁹⁶⁻²⁹⁹ Jain et al. investigated the biophysical properties of 137 clinical-stage antibodies using a panel of twelve *in vitro* characterization assays and discovered that the number of flags for antibodies engineered at some point by phage display is significantly higher than for those derived

from mammalian sources.²⁷² In the subsequent analysis, especially higher self-interaction and non-specific binding profiles were observed for the phage display-derived therapeutic antibodies.³⁰⁰ Replicating the precision of multistep *in vivo* affinity maturation, which enables the preservation of high specificity while achieving high affinities, has proven to be challenging using phage display.^{286,301} In some cases, the developability issues can be solved by identifying problematic regions, producing individual variants, and assessing these for improved biophysical characteristics.^{302,303} However, it is common to observe trade-offs between key antibody traits, where improving one key trait easily compromises another important trait.^{301,304,305} As nearly all therapeutic antibodies are expressed in mammalian cells as full-length IgGs, the optimization steps must be done in a similar context, decreasing the throughput significantly and making multi-parameter optimization very challenging.³⁰⁴

Mammalian display is an *in vitro* selection technique that can be used to efficiently optimize the biophysical properties of a candidate antibody.³⁴ Mammalian cell surface display of antibodies is typically enabled by the genetic fusion of the C-terminus of the heavy chain constant region to a transmembrane domain, e.g., of the murine H-2Kk protein or the human platelet-derived growth factor (PDGF) receptor.^{35,306,307} This allows the expression of properly folded full-length antibody molecules with human-like glycosylation patterns and other post-translational modifications on the cell surface of mammalian cells.³² The display levels of antibody variants on the mammalian cell surface are related to their biophysical properties.^{35,36} During display, antibodies are exposed to high local concentrations in the endoplasmic reticulum or cell surface, and clones with poor biophysical properties aggregate and are removed by the cell's quality control machinery. This results in low presentation levels of these clones on the cell surface. Antibody variants showing simultaneously the highest affinities and display levels on the cell surface can be selected by FACS. The prerequisite for making selections solely based on the properties of the displayed antibody is that the antibody genes are integrated into the host cell genome in an irreversible, site-specific, single-copy manner.^{35,36} This can be achieved, for example, by nuclease-directed integration^{36,306} or by integrating a landing pad for Bxb1 integrase-mediated integration³⁵. As the construction of large libraries in mammalian cells is substantially more difficult than in yeast and bacteria, the greatest limitation of mammalian display technology is the limited library sizes. In 2019, Parthiban et al. showed that mammalian display libraries of up to 10 million clones with strictly monoclonal and site-specific display can be successfully constructed.³⁰⁶ This library size is not optimal for routinely screening high-affinity antibodies from non-enriched sources, but it is enough for searching enriched populations, such as the output from phage display selection, or variant libraries created from the candidate antibody sequence, for optimized biophysical properties.

3 Aims

Gelsolin amyloidosis is an inherited systemic amyloidosis for which there is no disease-modifying treatment. The quality of life of patients is reduced due to many adverse symptoms, some of which can only be alleviated by surgical operations.

Monoclonal antibodies have achieved remarkable success as a drug modality due to their high affinity and specificity, and they are being developed for a variety of diseases, including complex protein-misfolding diseases like Alzheimer's disease. However, no antibodies have been reported for plasma gelsolin fragment AGeID187N, although it is the only disease-causing agent in gelsolin amyloidosis and easily accessible for pharmacotherapy.

This study aimed to discover human antibodies that would bind to the AGeID187N fragment and inhibit its pathological aggregation in laboratory conditions. For this purpose, a method was needed to assess the aggregation inhibition. In addition, attention was paid to the fact that the antibodies found would have such properties that it would be possible to develop them into a subcutaneous medicinal product.

The specific aims were:

- To develop a physiologically as relevant as possible *in vitro* aggregation assay for the amyloidogenic gelsolin fragment AGeID187N to assess the potential aggregation inhibitors
- To discover human antibody fragments that bind to AGeID187N and inhibit its aggregation efficiently
- To optimize the biophysical properties of the anti-AGeID187N antibody for therapeutic purposes

4 Materials and Methods

4.1 Peptides and polypeptides

All peptides and polypeptides used in the study are listed in Table 3.

Table 3. Peptides and polypeptides used in the study.

| Peptide/polypeptide | Amino acid numbers* and length | Terminal modification | Origin (supplier) | Used in |
|---|--------------------------------|---|-----------------------|---------|
| AGelD187N 173-242 (RP-HPLC purity 90%) | 173-242, 70 aa | amidated C-terminus | synthetic (Caslo) | I |
| Ac-AGelD187N 173-243 (RP-HPLC purity 95%) | 173-243, 71 aa | acetylated N-terminus, amidated C-terminus | synthetic (Caslo) | I |
| AGelD187N 173-242 (RP-HPLC purity 95%) | 173-242,70 aa | amidated C-terminus | synthetic (Caslo) | I, II |
| Ag2 | 181-192,12 aa | biotinylation in C-terminus (epsilon-amide) | synthetic (Genscript) | II |
| Ag3 | 173-186, 14 aa | biotinylation in C-terminus (epsilon-amide) | synthetic (Genscript) | II |
| Ag4 | 227-242,16 aa | biotinylated PEG4 linker in N-terminus | synthetic (Genscript) | II |
| Ag7 | 173-242,70 aa | biotin-, avi- and hexahistidine tag in N-terminus | recombinant | II |
| Ag1 | 173-242,70 aa | biotinylation in N-terminus | synthetic (Caslo) | II, III |
| Ag9 | 173-242,70 aa | biotinylation in C-terminus | synthetic (Caslo) | II |

*Amino acid numbering is based on UniProt entry P06396-1, human plasma gelsolin, without the signal peptide 1 to 27. RP-HPLC, reversed-phase high-performance liquid chromatography; aa, amino acids.

The disease-relevant mutant plasma gelsolin fragment comprising amino acids 173-242/243 is named AGelD187N as recommended by the Nomenclature Committee of the International Society of Amyloidosis (ISA). The amino acid sequence of AGelD187N is presented in Figure 2. Biotinylated panning and

screening antigens are named Ag1–9 to separate them from the disease-relevant fragment, despite Ag1, Ag7, and Ag9 having the same amino acid sequence as AGeID187N. All peptides and polypeptides used in the study except for Ag7 are synthetic and custom-made by commercial vendors Caslo Asp and GenScript Biotech. Ag7 was produced by recombinant bacterial expression and BirA enzyme-mediated *in vivo* biotinylation in the Department of Life Technologies, University of Turku.

4.2 AGeID187N

4.2.1 Monomerization

Lyophilized AGeID187N polypeptides were dissolved in 6 M guanidine hydrochloride (Sigma-Aldrich) in phosphate-buffered saline (PBS) and sonicated in a water bath sonicator for 30 minutes to disrupt any aggregates or oligomers. The solution was then centrifuged at 20,000 rpm for 15 minutes and loaded onto a Superdex 75 Increase 10/300 GL gel filtration column (GE Healthcare) pre-equilibrated with PBS for buffer exchange and removal of aggregated species. The main fractions from the monomer peak, yielding 10-30% of the original material, were collected on ice, and the polypeptide concentration was determined using a DS-11 UV-Vis spectrophotometer (Denovix) with an extinction coefficient of $15,780 \text{ M}^{-1}\text{cm}^{-1}$. The monomerized polypeptide was diluted to $30 \mu\text{M}$ with PBS and used immediately in aggregation studies.

4.2.2 Thioflavin T assay

Stock solutions of $500 \mu\text{M}$ ThT (Sigma-Aldrich) and $150 \mu\text{M}$ heparin with a molecular weight of 17-19 kDa (Sigma-Aldrich) were prepared by dissolving the dry powders in PBS and filtering through sterile $0.22 \mu\text{m}$ pore size polyethersulfone (PES) membrane filters (Corning) or sterile $0.2 \mu\text{m}$ pore size Supor PES syringe filters (Acrodisc, Pall), respectively. All freshly monomerized and diluted AGeID187N batches were further diluted with PBS, followed by sequential addition of heparin and ThT, with thorough mixing by pipetting up and down several times after each addition. The final concentrations in the reaction mixtures were 5-25 μM AGeID187N, 10 μM heparin, and 50 μM ThT. The mixtures were dispensed into 96-well plates (Greiner Bio-One) in 3-4 replicates of 200 μl each, and later into non-protein binding half-area 96-well plates (Corning) in 3-4 replicates of 100 μl each. Seeding was performed by adding 0.3-0.6 μl of freeze-thawed reaction solution from experiments with sigmoidal aggregation curves to each well, or by dipping a copolyamide monofilament thread (0.46 mm, BASF) into the preformed fibrils and

then into each well. Plates were sealed promptly with LightCycler sealing film (Roche) after seeding. Kinetic measurements were conducted at 37°C using an Envision 2105 multimode plate reader (PerkinElmer) by measuring ThT fluorescence at 485 nm (20 nm bandwidth) upon excitation at 440 nm (20 nm bandwidth) every 10 minutes for 16-62 hours. Orbital shaking at 200 rpm (3 mm diameter) for 15 seconds was performed before each measurement.

Data analyses were performed using GraphPad Prism software (v. 9.0). Maximum fluorescence intensities/signals represent usually the means of three replicate reactions. The signal-to-background ratio (S/B) was determined by dividing the mean maximum fluorescence intensity of the protein sample by the fluorescence intensity of the ThT control at the end of the experiment. The time to reach 50% of the maximum signal (t_{50}) was calculated by fitting the kinetic data with a non-linear regression (five-parameter) model up to the point where the signal began to decline.

4.2.3 Transmission electron microscopy

The aggregation assay samples were analyzed with transmission electron microscopy (TEM). After the ThT assay, the sealing foil was removed from the plate and the three replicates were pooled. Carbon-coated copper grids (Formvar/carbon 200 mesh, Ted Pella) were treated with glow discharge for 20 seconds. Four microliters of each pooled, well-mixed sample were then placed onto separate grids and allowed to stand for 2 minutes. The excess solution was removed using blotting paper. Each grid was washed twice with 4 μ l of deionized water, and subsequently negatively stained for 1 minute with 4 μ l of 2% uranyl acetate in water. Excess uranyl acetate was removed with blotting paper, and the samples were air-dried for at least 5 minutes under a petri dish cover. Transmission electron images were captured using a JEM-1400 Plus transmission electron microscope operating at an acceleration voltage of 120 kV.

4.2.4 Size exclusion chromatography

The monomerized AGeID187N polypeptide and the aggregation assay supernatants were analyzed using analytical size exclusion chromatography (SEC). An Advance Bio SEC column having dimensions of 4.6 mm x 300 mm, particle size of 2.7 μ m and pore size of 300 Å (Agilent) along with a guard column having dimensions of 4.6 mm x 50 mm, particle size of 2.7 μ m and pore size of 300 Å (Agilent) was used. Isocratic elution was performed with a mobile phase of 150 mM sodium phosphate buffer (pH 7.0) at a flow rate of 0.35 ml/min. The column was connected to a 1200 Infinity HPLC system (Agilent) sequentially with a diode array detector (DAD) 1200 Infinity (Agilent).

The monomerized AGeID187N polypeptide and the aggregation assay supernatants were analyzed also using analytical size exclusion chromatography coupled with multiangle light scattering (SEC-MALS). An Advance Bio SEC column having dimensions of 4.6 mm x 300 mm, particle size of 2.7 μm and pore size of either 130 \AA or 300 \AA (Agilent) along with a guard column having dimensions of 4.6 mm x 50 mm, particle size of 2.7 μm and pore size of either 130 \AA or 300 \AA (Agilent) was used. Isocratic elution was performed with a mobile phase of 150 mM sodium phosphate buffer (pH 7.0) at a flow rate of 0.35 ml/min. The column was connected to a bioinert 1260 Infinity II HPLC system (Agilent) in sequence with a diode array detector (DAD) 1260 Infinity II (Agilent), a MiniDawn MALS detector (Wyatt), and an Optilab refractive index (RI) detector (Wyatt). The MALS detector utilized a laser source at 659 nm with three detectors positioned at different angles, while the RI detector operated at 658 nm. Data from the DAD, MALS, and RI detectors were processed using ASTRA software (Wyatt). Bovine serum albumin (BSA) was used as an independent molecular weight control standard (Wyatt).

4.2.5 Tricine-polyacrylamide gel electrophoresis

The monomerized AGeID187N was analyzed using tricine-sodium dodecyl sulphate-polyacrylamide gel electrophoresis (tricine-SDS-PAGE). A precast tris-SDS-PAGE gel with a gel concentration of 10-20% (Mini-Protean, Bio-Rad) was used. The peptide analysis buffer was prepared by diluting a 10x stock solution (Bio-Rad). Five microliters of the sample were mixed with 5 μl of tricine sample buffer (Bio-Rad), and a total of 10 μl was loaded into the gel wells. A Precision Plus Protein Dual Xtra Standard (Bio-Rad), consisting of 12 recombinant proteins ranging from 2 to 250 kDa, was used as a molecular weight marker. Electrophoresis was carried out in a Mini-Protean Tetra cell with an initial voltage of 50 V for 100 minutes, followed by 75 V for 60 minutes, and finally 100 V for an additional 60 minutes. After electrophoresis, the bands were fixed by incubating the gel in a fixation solution containing 40% methanol and 10% acetic acid for 30 minutes. The gel was then stained using Imperial protein stain (Thermo Fisher Scientific) and imaged with a GelDoc EZ System (Bio-Rad).

4.2.6 Mass spectrometry

The monomerized AGeID187N was analyzed using reversed-phase-high performance liquid chromatography (RP-HPLC) coupled with mass spectrometry (MS). The analysis was conducted on a Vanquish LC system (Thermo Fisher Scientific) equipped with a 2.1 mm BioZen XB-C8 intact 3.6 μm column (Phenomenex) maintained at 60 $^{\circ}\text{C}$. The mobile phase consisted of 0.1% formic acid

in acetonitrile as phase B and 0.1% formic acid in water as phase A. The gradient program was as follows: 0 min at 5% B, 2 min at 5% B, 25 min at 65% B, 30 min at 90% B, 34 min at 90% B, 35 min at 5% B, and 45 min at 5% B, with a flow rate of 0.25 ml/min. Samples were prepared at a concentration of 5 μ M in 20 mM phosphate buffer with 1 M NaCl (pH 7) and injected in 10 μ L volumes using the microliter pickup method.

The samples were analyzed on a Q Exactive (QE) mass spectrometer (Thermo Fisher Scientific) equipped with a HESI II Ion Max source (Thermo Fisher Scientific). Mass spectra were acquired at a resolution of 35,000, with a scan range from m/z 500 to 2,000. The MS settings included a spray voltage of 3.5 kV, a sheath gas flow rate of 45, an auxiliary gas flow rate of 10, an in-source collision-induced dissociation energy of 0 eV, and a capillary temperature of 275 °C. The ion transfer optics were optimized during annual maintenance and remained unchanged.

Mass spectra were viewed and analyzed using Thermo Xcalibur Qual Browser software (Thermo Fisher Scientific), and data processing was performed using the Intact Protein Analysis module in BioPharma Finder 3.0. The initial deconvolution was carried out with the default settings of the ReSpect algorithm, followed by adjustments to the targeted mass and charge state ranges. A deconvolution mass tolerance of 50 ppm was applied to identify individual charge states and their distribution.

4.3 Anti-AGelD187N Fabs

4.3.1 Phage display

Anti-AGelD187N scFvs and Fabs were discovered using phage display technology. In the solid phase panning protocol, biotinylated peptide antigens Ag2, Ag3, Ag4, and Ag7 listed in Table 3 were loaded to saturation on streptavidin beads (Invitrogen) or epoxy beads (Invitrogen) coated with neutravidin. The beads were incubated with the primary scFv library (10^{12} cfu) or a phage pool of scFv or Fabs ($5 \cdot 10^{10}$ cfu) from a previous panning round, in selection buffer (PBS containing 0.1 % BSA and 0.05 % Tween-20) at room temperature for 30–60 minutes. Using the solution phase protocol, the antigens (0.1 nM or 1 nM) and phage pools were preincubated at room temperature for 30–60 minutes and subsequently mixed with streptavidin beads for 5 minutes. The bead-bound antigen–phage complexes were collected from the selection buffer using a bar magnet (Invitrogen). Beads were washed three times with selection buffer and once with PBS. Phages were eluted with trypsin and rescued by infecting mid-log *E. coli* XL1-Blue cultures for phage propagation. Phage stocks were prepared the following day with PEG-NaCl precipitation, and the selection was repeated for four rounds with scFv phage libraries and a further three

rounds with Fab libraries. The progress of panning was monitored by dilution plating of infected cells from phage outputs and by phage immunoassays.

4.3.2 Production of soluble Fabs

The VL and VH domains of selected scFvs and Fabs were cloned into Fab expression vector³⁰⁸. All plasmids were sequenced to confirm the sequence of the variable domains as well as the correctness of cloning. Plasmids were transfected into 30 ml cultures of ExpiCHO cells (Thermo Fisher Scientific) according to the manufacturer's instructions. ExpiFectamine CHO Enhancer (Thermo Fisher Scientific) and ExpiCHO Feed (Thermo Fisher Scientific) were added 19 h after transfection, and the cultures were incubated at 32°C, 5% CO₂ at 120 rpm for 11 days. The cultures were harvested by centrifugation. The secreted Fabs were purified using CaptureSelect CH1-XL affinity chromatography column (ThermoFisher) and Superdex 200 Increase 10 300 GL size exclusion chromatography column (Cytiva) on an ÄKTA Pure 25 instrument (Cytiva).

4.3.3 Glycine-polyacrylamide gel electrophoresis

The expression levels and correct molecular weights of anti-AGelD187N Fabs were assessed using glycine-sodium dodecyl sulphate-polyacrylamide gel electrophoresis (glycine-SDS-PAGE). A precast glycine-SDS-PAGE gel with a gel concentration of 4-15% was used (Mini-Protean TGX, Bio-Rad). The samples were mixed with 4× Laemmli buffer (Bio-Rad) with or without 10% β-mercaptoethanol, boiled at 95°C for 5 minutes, and loaded on the gel wells. A Precision Plus Protein Dual Color Standard (Bio-Rad) consisting of 10 recombinant proteins ranging from 10 to 250 kDa was used as a molecular weight marker. Electrophoresis was carried out in a Mini-Protean Tetra cell with an initial voltage of 100 V, followed by 150 V until the sample front was just over the lower edge of the gel. The gel was then stained using Instant blue stain (Sigma-Aldrich) and imaged with a GelDoc EZ System (Bio-Rad).

4.3.4 Biolayer interferometry

The binding kinetics of anti-AGelD187N Fabs were evaluated using biolayer interferometry (BLI) on an Octet RED384 instrument (Sartorius, formerly ForteBio). Streptavidin biosensors were loaded with biotinylated antigens Ag1 and Ag9 and Fabs were added as analytes. The single-concentration equilibrium dissociation constant (K_D) values were determined at 300 nM concentration. Curves were fitted and kinetic parameters were calculated using Octet analysis software (Sartorius,

formerly ForteBio). Multiple concentration kinetics of selected Fabs were determined using the kinetic titration series method at six concentrations ranging from 31 nM to 1 μ M. Curves were fitted, and the kinetic parameters were calculated using TraceDrawer software (Ridgeview Instruments).

4.3.5 Aggregation inhibition

Aggregation inhibition experiments were performed similarly to the previously described ThT assay, except that the freshly monomerized and diluted AGelD187N polypeptide was mixed with selected anti-AGelD187N Fabs before the start of the experiments. Anti-poly(GA) Fab was used as a negative control. The mixtures were incubated for 20 minutes at room temperature before adding heparin and ThT and starting the measurement. The final concentrations in the reaction mixtures were 10 μ M of AGelD187N, 2.5 μ M, 5 μ M or 10 μ M of anti-AGelD187N Fabs, 10 μ M of heparin and 50 μ M ThT. In addition to examining the kinetic aggregation curves, the functional activity was evaluated using two different parameters: the effect of Fabs on the AGelD187N aggregation rate and the maximum ThT fluorescence intensities. The aggregation rates were determined by fitting a straight line to the linear range of 0–110 minutes of each aggregation curve by nonlinear regression. Maximum ThT fluorescence intensities were used to evaluate the number of amyloids formed. After the aggregation inhibition experiments, TEM for the pooled samples and SEC-MALS for the pooled sample supernatants were performed as previously described.

4.4 Anti-AGelD187N antibodies

4.4.1 Mammalian display

Error-prone PCR was used to create VL and VH libraries from parental antibody for mammalian display. VL and VH sequences were randomly mutagenized using GeneMorph II Random Mutagenesis Kit (Agilent) according to the manufacturer's instructions. The VL or VH fragments were cloned into the Bxb1-TV³⁵ vector backbone using the NEBuilder HiFi DNA Assembly Cloning Kit (New England Biolabs) according to the manufacturer's instructions. After assembling the final plasmid constructs, the antibody libraries were electroporated into NEB 10-beta electrocompetent *E. coli* cells (New England Biolabs) using Gene Pulser Xcell (Bio-Rad) and the transformation mixtures were plated on agar plates (Miller's Luria-Bertani (LB) broth with agar, Sigma-Aldrich) containing 100 μ g/ml of ampicillin (Sigma-Aldrich). The next day, the transformants were scraped into Miller's LB broth containing ampicillin and incubated for 3 hours at 37°C at 250 rpm. Plasmid

DNA for both libraries was extracted from liquid cultures using the Plasmid Plus Midi Kit (Qiagen) with high-copy plasmid protocol according to the manufacturer's instructions.

A previously established suspension-adapted landing pad cell line (CHO-LP) was used for mammalian display.³⁵ The cell line was cultured in FectoCHO CD Medium (Polyplus), supplemented with 2 mM GlutaMAX (Gibco) at 37°C, 5% CO₂ at 120 rpm. The antibody libraries were transfected into CHO-LP cells using FectoPro transfection reagent (PolyPlus) according to the manufacturer's instructions. Two days post-transfection, the antibiotic selection was started with 10 µg/ml puromycin (InvivoGen) and maintained. Eighteen days post-transfection, the libraries were first sorted based on antibody surface display level using anti-phycoerythrin (PE) microbeads (Miltenyi Biotec) according to the manufacturer's instructions. Six days after the magnetic-activated cell sorting, the libraries were first stained for Ag1 (Caslo) at 37 nM followed by a second staining with Alexa Fluor 647-conjugated mouse anti-biotin antibody (Jackson ImmunoResearch Labs) and PE anti-human Ig light κ chain (BioLegend) according to the manufacturer's instructions. Cells were sorted using the parental antibody as a control, selecting cells exhibiting higher display levels and binding to Ag1 than the parental antibody using the BD FACSMelody Cell Sorter (BD Biosciences).

After FACS, the genomic DNA was extracted from frozen cell pellets using the Monarch Genomic DNA Purification Kit (New England Biolabs). DNA Library Prep Kit (Illumina) was used for the next-generation sequencing (NGS) library preparation following the general workflow for 16S metagenomic library prep (Illumina). Libraries were sequenced on the Illumina MiSeq platform using the MiSeq Reagent Kit v2 (2×250 cycles, paired-end). The sequences were annotated, and the variants were clustered with 100% identity in the whole VH or VL domain using the PipeBio online software. The normalized count for each cluster in each sample was determined by dividing the number of reads in the cluster by the total number of reads in the sample. To assess enrichment after sorting, the normalized count of a cluster was divided by the normalized count of that same cluster in the pre-selection sample. Only variants with more than 1000 reads in the pre-selection sample with more than two-fold enrichment were included.

4.4.2 Production of soluble antibodies

The genes expressing the antibody light and heavy chains were synthesized and cloned into pTwist CMV vector by Twist Biosciences. Plasmids were transfected into 10 ml cultures of ExpiCHO cells (Thermo Fisher Scientific) according to the manufacturer's instructions. ExpiCHO Feed (Thermo Fisher Scientific) was added 19 h after transfection, and the cultures were incubated at 32°C, 5% CO₂ at 200 rpm

for 11 days. The cultures were harvested by centrifugation. The secreted antibody variants were purified using two-step purification (peak-to-loop method) with HiTrap MabSelect Prisma affinity chromatography column (Cytiva) combined with Superdex 200 Increase 10 300 GL size exclusion chromatography column (Cytiva) on an ÄKTA Pure 25 instrument (Cytiva). The samples were injected using an ALIAS autosampler (Cytiva).

4.4.3 Chip capillary gel electrophoresis

The purity of the anti-AGelD187N antibodies was analyzed in reduced and non-reduced conditions using chip-based capillary gel electrophoresis (chip CE-SDS) on a LabChip GXII Touch instrument (PerkinElmer). Two μl of each sample at ≤ 1 mg/ml concentration was mixed in a 96-well plate with 14 μl of loading buffer (HT Protein Express Sample Buffer) and 2 μl of each sample was mixed with denaturing solution containing 50 mM dithiothreitol. The plate was incubated at 95°C for 5 minutes and 28 μl of water was added to each well. Each sample was analyzed using an HT Protein Express Chip (PerkinElmer). Electropherograms were collected by measuring the sample's fluorescence over time and processed using LabChip® GX Reviewer software (PerkinElmer).

4.4.4 Dynamic light scattering and nano-differential scanning fluorimetry

The hydrodynamic radius and polydispersity of the anti-AGelD187N antibodies were measured using dynamic light scattering (DLS) on a Prometheus Panta instrument (Nanotemper). Ten μl of samples at ≤ 1 mg/ml concentration were loaded by capillarity into high-sensitivity nano-differential scanning fluorimetry (nano-DSF) capillaries (Nanotemper) and placed on the instrument sample tray. Measurements were carried out at 25°C using the high-sensitivity mode in the size analysis function of the Panta Control software. Autocorrelation functions were fitted using both the size distribution analysis and the cumulant analysis method.

The thermal stability of anti-AGelD187N antibodies was measured using nanoDSF method on the same sample capillaries on the same instrument. Samples were subjected to a temperature ramping of 1°C per minute from 20°C to 94.8°C. Tryptophan and tyrosine fluorescence at the emission wavelengths of 330 nm and 350 nm were monitored and the ratio of fluorescence intensities (350nm/330nm) was plotted vs. temperature as an unfolding curve. The inflection point of the unfolding curve corresponds to the thermal unfolding transition midpoint (T_m) and was determined via the curve's derivative.

4.4.5 Affinity-capture self-interaction nanoparticle spectroscopy

Self-interaction of anti-AGelD187N antibodies was assessed using affinity capture self-interaction nanoparticle spectroscopy (AC-SINS). Gold nanoparticles (20 nm, Ted Pella) were washed and diluted by centrifuging for 6 minutes at 21,130 x g, after which 95% of the supernatant was removed, and the remaining volume was resuspended to 1.5 times the original volume in ultrapure water (Milli-Q). The washed nanoparticles were conjugated overnight at room temperature with 160 µg/ml of goat anti-human Fc capture antibody (Jackson ImmunoResearch Laboratories, product no. 109-001-008), which had been buffer-exchanged twice into 20 mM potassium acetate (pH 4.3) using Zeba Spin desalting columns with 40 kDa molecular weight cut-off (Thermo Fisher Scientific). Unbound anti-Fc antibody was removed by centrifugation, removing 95% of the supernatant, and resuspending to 18.5% of the original volume in 2 mM potassium acetate pH 4.3.

Antibody variants were diluted to 10 µg/ml using PBS with 100 µg/ml goat non-specific antibody (Jackson ImmunoResearch Laboratories, product no. 005-000-003) added to minimize non-specific binding. Eight microliters of the prepared capture conjugates were then pipetted into the clear-bottomed 384-well plate (Thermo Fisher Scientific) wells, followed by the addition of 72 µl of the prepared antibody sample. After 2 hours of incubation, absorbance spectra were recorded using an Envision 2105 multimode plate reader (PerkinElmer) over a range of 500-600 nm with 1 nm increments. A macro was used to fit a second-order polynomial function to the data to identify the wavelength with the maximum absorbance (plasmon wavelength). The plasmon wavelength of a blank sample with PBS was subtracted from the values of the antibody samples to determine the AC-SINS score. All measurements were conducted in triplicate.

4.4.6 Surface plasmon resonance

The binding kinetics of anti-AGelD187N antibodies were evaluated using surface plasmon resonance (SPR) on a Biacore 8K+ instrument (Cytiva). A capture assay was employed for affinity measurements to reduce avidity effects from the bivalent nature of antibodies. The assay buffer was PBS-P containing 1 g/l BSA. A human antibody capture kit (Cytiva) was used to immobilize anti-human IgG (Fc) antibody onto a CM5 sensor chip (Cytiva) via amine coupling at approximately 7000 RU on flow cells 1 and 2 of each of the 8 channels. The sample antibodies were captured at a concentration of 0.5 µg/ml for 60 seconds at a flow rate of 10 µl/min on flow cell 2 of each channel, achieving capture levels between 60 and 120 RU. A 4-fold dilution series of AGelD187N, with concentrations ranging from 200 nM to 49 pM, was flowed over the captured IgG surface for 300 seconds at a flow rate of 40 µl/min,

followed by a dissociation phase of 600 seconds. Flow cell 1 of each channel was treated similarly but without antibody capture and was used for double referencing. The surface was regenerated between measurement cycles using 3M MgCl₂. Association and dissociation rates were determined using Biacore Insight Evaluation software with the Langmuir 1:1 global fitting model, Rmax fit local, and RI set to constant 0. All samples were run in duplicate, and the blank injection in each concentration series was used for double referencing.

5 Results

5.1 AGeID187N aggregation assay development (I)

5.1.1 Assay setup

Lyophilized AGeID187N polypeptides were dissolved in 6 M guanidine hydrochloride, sonicated, and monomerized by gel filtration chromatography to dispose of any residual aggregates. After dilution, their aggregation process was monitored using ThT fluorescence. Ten μM of heparin was added to imitate the chemical environment of the extracellular matrix, where AGeID187N deposits are found in patients. Also, the ThT concentration was kept at 50 μM , which was reported to give the highest fluorescence intensity for three other amyloidogenic proteins.¹⁷² Several other assay parameters were modified to achieve a sigmoidal aggregation curve in a convenient time scale and the highest possible S/B. Different assay setups with used polypeptides, concentrations, well volumes, possible seeding, and achieved S/B ratios are listed in Table 4.

Table 4. Summary of different assay setups and achieved S/B ratios.

| Polypeptide | Concentration | Well volume | Seeding | S/B ratio |
|--|------------------------------------|-------------------------------------|------------|------------|
| Ac-AGeID187N 173-243 (95%) ¹ | 25 μM | 200 μl | No | 4 |
| AGeID187N 173-242 (90%) ¹ | 25 μM | 200 μl | No | 7 |
| AGeID187N 173-242 (95%) ² | 25 μM | 200 μl | No | 37 |
| AGeID187N 173-242 (95%) ² | 10 μM | 200 μl | No | 65 |
| AGeID187N 173-242 (95%) ² | 10 μM | 200 μl | Yes | 85 |
| AGeID187N 173-242 (95%)² | 10 μM | 100 μl | Yes | 127 |
| AGeID187N 173-242 (95%) ² | 5 μM | 100 μl | Yes | 70 |

***Assay setup in the bold font** was selected for the aggregation inhibition experiments. S/B, signal-to-background; Ac, acetylated. The percentage in parentheses refers to the RP-HPLC purity of the polypeptide. ¹SEC-HPLC purity after monomerization <90%; ²SEC-HPLC purity after monomerization >95%

First, AGelD187N polypeptides with different purities and terminal modifications were tested. The best results (S/B ratio 37) were obtained with >95% pure non-acetylated polypeptide (AGelD187N 173-242 (95%)), which was selected for all further experiments. Although TEM revealed long and curvy fibril-like structures, the aggregation curves were hyperbolic, and the maximum intensities were moderate. Next, a lower concentration of AGelD187N 173-242 (95%) polypeptide was tested to achieve better *in vivo* relevancy and save material. Surprisingly, the dilution of AGelD187N from 25 μM to 10 μM led to a sigmoidal aggregation curve, lower initial and higher maximum intensity (S/B ratio 65) (Figure 10). SEC analysis from the assay supernatants revealed a high extent of soluble aggregates in the 25 μM reaction and much less in the 10 μM reaction. The results indicated that some reversible aggregates existed at the beginning of 25 μM reactions, leading to off-pathway aggregation not proceeding into fibrils. Dilution to 10 μM dissociated the reversible aggregates into monomers, triggering proper nucleation and on-pathway aggregation.

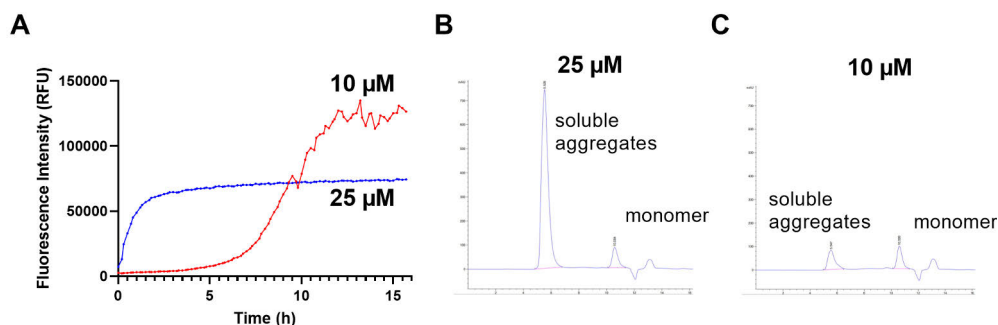


Figure 10. (A) Amyloid formation kinetics of AGelD187N 173-242 (95%) at 25 μM (blue curve) and 10 μM (red curve) monitored continuously in ThT assay. Analytical SEC chromatograms after the aggregation assay from (B) the assay supernatant of 25 μM reaction and (C) from the assay supernatant of 10 μM reaction.

Seeding with preformed fibrils from earlier sigmoidal reactions was tested to improve the exponential phase's reproducibility. Seeding practically eliminated the lag phase observed in spontaneous reactions and increased the maximum signal further (S/B ratio 85). Lastly, the seeded aggregation reaction was transferred to half-area plates to decrease the polypeptide consumption. This further improved the S/B ratio to 127 as the relative ratio of seeds to monomers was higher. As the reproducibility of the assay was maintained despite downscaling, this assay setup was selected for the aggregation inhibition experiments. To further decrease the polypeptide consumption, also AGelD187N concentration of 5 μM was attempted, but this led to lower sensitivity (S/B ratio 70). Also, seeding with a thin copolyamide

thread was tested instead of the pipette. As expected, the lower quantity of transferred seeds led to the reappearance of the lag phase. Still, it also led to a decrease in assay reproducibility due to the manual nature of the technique.

5.1.2 Quality of the polypeptide

The quality of monomerized AGelD187N 173-242 (95%) polypeptide selected for the aggregation inhibition studies was confirmed with tris-SDS-PAGE, SEC-MALS, and LC-MS (Figure 11). In SDS-PAGE analysis with Tris-tricine gel a clear band was visible at the correct location of 8 kDa. LC-MS analysis provided a measured monoisotopic mass of 7857.8 Da, which corresponded fully to the calculated monoisotopic mass of the polypeptide. SEC-MALS analysis also showed the correct molecular weight of 8 kDa for the polypeptide peak, and most importantly, it proved that the monomerized material did not contain aggregates.

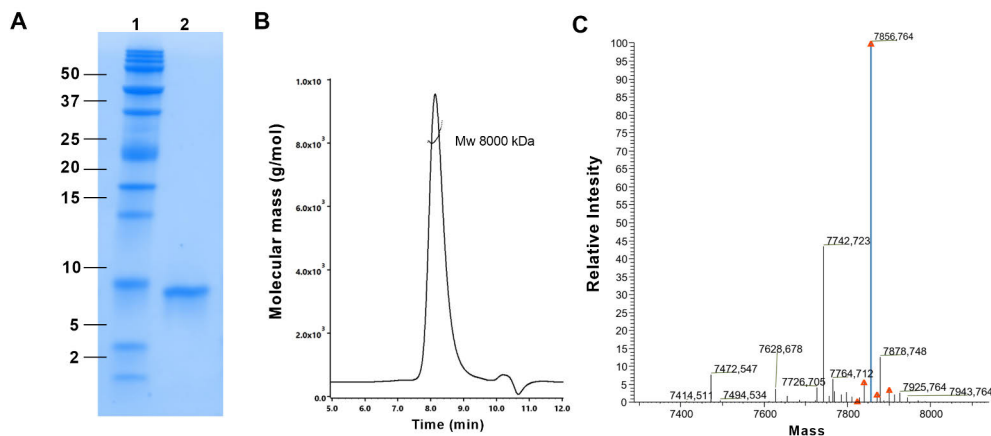


Figure 11. The purity assessment of monomerized AGelD187N 173-242 batch by (A) tris-SDS-PAGE including molecular weight marker (Lane 1) and AGelD187N (Lane 2), (B) SEC-MALS, and (C) LC-MS (deconvoluted spectrum).

5.2 Discovery of anti-AGelD187N Fabs (II)

5.2.1 Generation of anti-AGelD187N antibody fragments

In addition to full-length AGelD187N (Ag7), three short stretches of AGelD187N (Ag2-4) were used as selection antigens in scFv phage display to discover scFv clones that bind to distinct epitopes in AGelD187N. The initial scFv phage pool consisted of an equal mixture of two closely related synthetic scFv phage libraries, scFvP³⁰⁹ and scFvM³¹⁰. Both were constructed within the same human framework. The first two or three panning rounds were carried out using a solid-phase protocol, where avidin-coated magnetic beads were loaded with an excess of biotinylated antigens before incubation with phage. A solution-phase protocol was used for the third and fourth rounds, or only the final fourth round. In this approach, avidin-coated beads were employed to capture phage-antigen complexes that had formed during preincubation. Three concentrations of antigens (1 nM, 0.1 nM, or 0.01 nM) were used during the preincubation to optimize the capture of high-affinity binders. The specificities of the scFv phage pools were evaluated after each round using phage immunoassays. After three or four panning rounds, signal-to-background ratios ranging from 140 to 1611 were achieved. In total, 744 single scFv clones were expressed in a soluble screening format in *E. coli*. Of them, 482 clones showed higher than cut-off binding to respective panning antigens in an immunoassay. After a confirmatory secondary screening of 32 purified clones, 18 clones were directly converted to Fabs, expressed in CHO cells, purified, and characterized.

In addition to the above-described scFv phage display campaign, Fab libraries were generated from enriched anti-AGelD187N scFv outputs by randomly shuffling VL and VH domains between the clones. This was to convert the antibodies from scFv format to a more stable Fab format before phage display and identify novel VL-VH combinations with higher affinity. The VL/VH shuffled Fab libraries were panned for three rounds against the same antigens as scFvs, and the enrichment was monitored by phage immunoassays. Screening of individual Fab clones resulted in identifying active binders for all selection antigens. Five of the VL/VH-shuffled Fabs were expressed in CHO cells, purified, and characterized.

Overall, 23 clones with unique amino acid sequences of the complementarity-determining regions were expressed as Fabs 1–23 in CHO cells. Their generation method, selection antigen in phage display, and binding affinities against the full-length AGelD187N (N-terminally biotinylated Ag1 and C-terminally biotinylated Ag9) using two different BLI methods (kinetic screening method and kinetic titration series method) are presented in Table 5. Based on binding affinity and antigen specificity, Fabs 4, 14, 19, and 21 were chosen for aggregation inhibition studies.

Table 5. Generation method, selection antigen in phage display, and binding affinities of selected anti-AGeID187N Fabs.

| Fab clone | Generation method | Selection antigen in phage display | Affinity, K_D (nM) | | | |
|---------------|--------------------------|------------------------------------|--------------------------------|------------|---------------------------------------|------------|
| | | | Kinetic screening ¹ | | Kinetic titration series ² | |
| | | | Ag1 | Ag9 | Ag1 | Ag9 |
| Fab 19 | VL/VH shuffling | Ag3 | - | 120 | - | 145 |
| Fab 16 | direct conversion | Ag3 | - | 4770 | n.d. | n.d. |
| Fab 18 | direct conversion | Ag3 | - | 2650 | n.d. | n.d. |
| Fab 17 | direct conversion | Ag3 | - | 3900 | n.d. | n.d. |
| Fab 21 | VL/VH shuffling | Ag2 | 125 | 127 | 251 | 324 |
| Fab 1 | direct conversion | Ag2 | 1580 | 2500 | n.d. | n.d. |
| Fab 9 | direct conversion | Ag2 | - | - | n.d. | n.d. |
| Fab 8 | direct conversion | Ag2 | - | - | n.d. | n.d. |
| Fab 10 | direct conversion | Ag2 | - | - | n.d. | n.d. |
| Fab 5 | direct conversion | Ag2 | - | 344 | n.d. | n.d. |
| Fab 4 | direct conversion | Ag4 | 33 | 46 | 66 | 105 |
| Fab 20 | VL/VH shuffling | Ag4 | 37 | 54 | 34 | 71 |
| Fab 23 | VL/VH shuffling | Ag4 | 41 | 57 | | |
| Fab 13 | direct conversion | Ag4 | 54 | 83 | 79 | 132 |
| Fab 15 | direct conversion | Ag4 | 97 | 94 | 123 | 129 |
| Fab 3 | direct conversion | Ag4 | 101 | 120 | 147 | 175 |
| Fab 14 | direct conversion | Ag7 | 76 | 92 | 67 | 113 |
| Fab 22 | VL/VH shuffling | Ag7 | 63 | 87 | 71 | 116 |
| Fab 7 | direct conversion | Ag7 | 868 | 770 | 2199 | 1808 |
| Fab 6 | direct conversion | Ag7 | - | - | n.d. | n.d. |
| Fab 12 | direct conversion | Ag7 | - | - | n.d. | n.d. |
| Fab 2 | direct conversion | Ag7 | - | - | n.d. | n.d. |
| Fab 11 | direct conversion | Ag7 | - | - | n.d. | n.d. |

*The clones are grouped according to the selection antigens used in the phage display. **Fabs in bold font** were selected for the aggregation inhibition experiments. ¹ 300 nM concentration; ² Six concentrations ranging from 31 nM to 1 μ M; -, not detected; n.d., not determined

Fab 4 was discovered using selection antigen Ag4, which represents the C-terminal region of AGeID187N, Fab 19 using selection antigen Ag3, which represents the N-terminal region of AGeID187N, and Fab 21 using selection antigen Ag2, which represents the proposed fibril-forming region of AGeID187N. Fab 14 was found using the full-length AGeID187N as a selection antigen, and therefore, its binding region in AGeID187N is unknown.

5.2.2 AGeID187N aggregation inhibition

Selected anti-AGeID187N Fabs 4, 14, 19, and 21 were tested in the developed AGeID187N aggregation assay to determine their functional effect on amyloid formation. Ten μM of freshly monomerized AGeID187N was mixed with 2.5 μM , 5 μM , and 10 μM of Fabs and incubated briefly. Each well was seeded with preformed fibrils before the start of the measurement. All Fabs inhibited the amyloid formation at 10 μM concentration (Figure 12). Fabs 4, 19, and 21 showed a concentration-dependent inhibition. Surprisingly, Fab 14 seemed to induce amyloid formation at two lower concentrations. The observation that Fabs 4 and 19 blocked the amyloid formation fully at a 1:1 stoichiometric ratio to AGeID187N was supported by TEM images, taken of all 10 μM samples after the aggregation assay (Figure 13). While in samples without any Fab or with negative control Fab, there were a lot of long fibrils ($> 2 \text{ mm}$) present, in samples with Fab 4 and Fab 19, there were only a few short ($< 0.5 \text{ mm}$) fibrils detected. Fab 14 caused decreased fluorescence intensity by over 30% at 10 μM concentration, and Fab 21 by over 50%. This was supported by the TEM images, where a lower fibril quantity was observed.

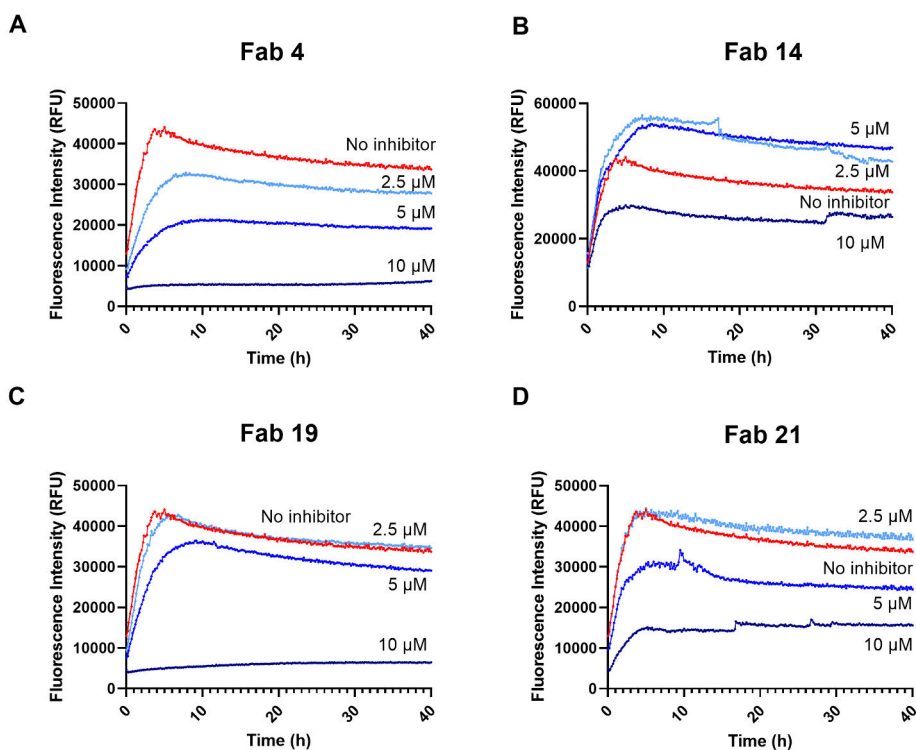


Figure 12. Inhibition of AGeID187N amyloid formation by (A) Fab 4, (B) Fab 14, (C) Fab 19, and (D) Fab 21 at 2.5 μM , 5 μM , and 10 μM concentration monitored continuously for 40 h in ThT assay. The mean curve of three replicate measurements is shown.

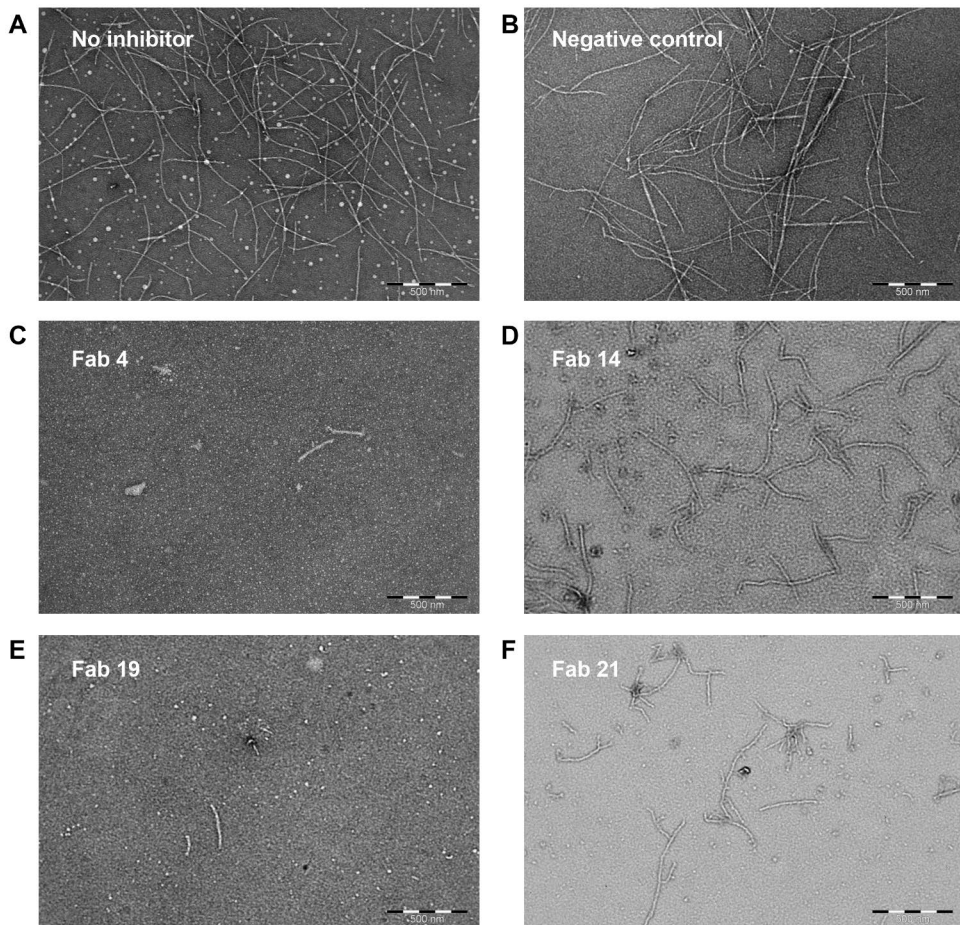


Figure 13. Representative electron micrograph after aggregation assay performed **(A)** in the absence of Fabs, and in the presence of 10 μ M **(B)** negative control, **(C)** Fab 4, **(D)** Fab 14, **(E)** Fab 19, and **(F)** Fab 21. The scale bar represents 500 nm.

In addition to examining the kinetic aggregation curves and the TEM images, the functional effect of Fabs on amyloid formation was evaluated using two parameters: the effect of Fabs on the A β 187N aggregation rate and the maximum ThT fluorescence intensities. The aggregation rates were calculated by fitting a straight line to the linear range of 0 to 110 minutes of each aggregation curve by nonlinear regression. Fab 4 was the most potent aggregation inhibitor as it had a significant effect on both parameters, even at the lowest concentration (Figure 14). Fab 19 was the second potent aggregation inhibitor, as it had more significant effects on the aggregation rate and maximum signal than Fab 21 (Figures 15 and 16).

Fab 4

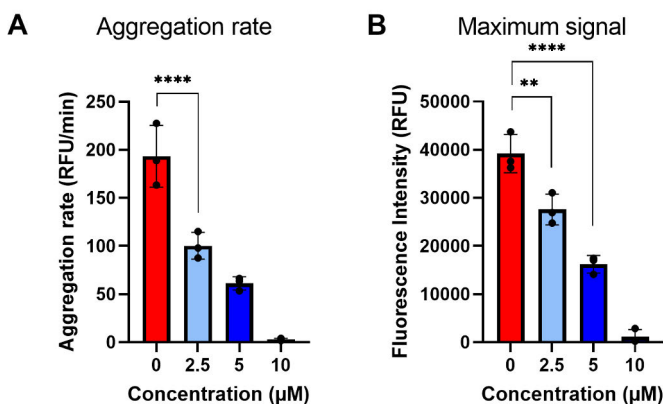


Figure 14. Effect of Fab 4 on (A) aggregation rate and (B) maximum fluorescence intensity at 2.5 μM, 5 μM, and 10 μM concentration in ThT assay. The data is presented as the mean ± SD. The maximum fluorescence intensities have been baseline-corrected. ****, $p < 0.0001$; **, $p < 0.01$ (one-way ANOVA test, followed by Dunnett’s multiple comparisons test).

Fab 14 was not evaluated further as its functional effects were not concentration-dependent. The emergence of soluble non-ThT binding aggregates due to Fab interference was investigated by SEC-MALS analysis on the assay supernatant of the 10 μM Fab 4 sample. In the control sample, only low levels of soluble monomers and aggregates were present in the assay supernatant, indicating complete amyloid formation. In the Fab 4 sample supernatant, there were no free monomers and even fewer soluble aggregates than in the control. This demonstrated that Fab 4 molecules had bound tightly to all monomers and that the aggregation reaction was blocked without forming off-pathway species. The completeness of the control reaction also confirmed that Fab 14 could not have induced more amyloid formation. Most likely, Fab 14 interfered with the

aggregation process at lower concentrations in a manner that altered fibril morphology, which affected ThT binding and fluorescence.

Fab 19

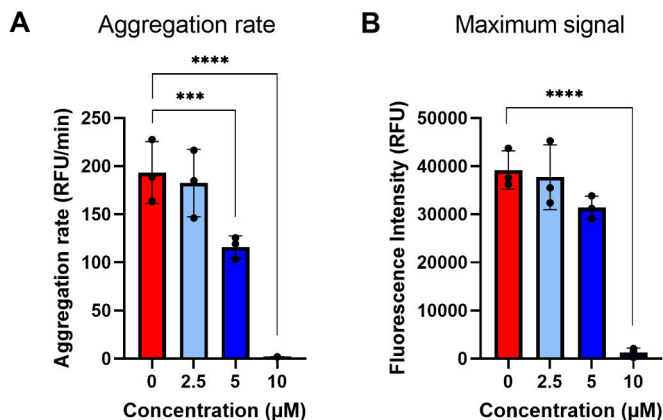


Figure 15. Effect of Fab 19 on (A) aggregation rate and (B) maximum fluorescence intensity at 2.5 µM, 5 µM, and 10 µM concentration in ThT assay. The data is presented as the mean \pm SD. The maximum fluorescence intensities have been baseline-corrected. ****, $p < 0.0001$; ***, $p < 0.001$ (one-way ANOVA test, followed by Dunnett's multiple comparisons test).

Fab 21



Figure 16. Effect of Fab 21 on (A) aggregation rate and (B) maximum fluorescence intensity at 2.5 µM, 5 µM, and 10 µM concentration in ThT assay. The data is presented as the mean \pm SD. The maximum fluorescence intensities have been baseline-corrected. ****, $p < 0.0001$; ***, $p < 0.001$; *, $p < 0.05$ (one-way ANOVA test, followed by Dunnett's multiple comparisons test).

5.3 Optimization of anti-AGelD187N antibody (III)

5.3.1 Properties of parental anti-AGelD187N antibody

As monoclonal antibodies are the predominant class of biopharmaceuticals, the conversion of the best anti-AGelD187N Fab to IgG format was pursued. Fab 20 was selected as it had a higher affinity in the BLI kinetic titration series assay (K_D 34 nM vs. 66 nM) and the same CDR regions as Fab 4. The only amino acid difference was in light chain framework position 78 (according to the Kabat numbering scheme), where Fab 4 had leucine and Fab 20 proline. After IgG conversion, the antibody was expressed in CHO cells, purified, buffer exchanged to 50 mM histidine-acetate buffer pH 6.0, and characterized. The total purity of the resulting antibody was 100% (with reduced chip CE-SDS), the aggregate level was 1.4% (with SEC), and the cumulant polydispersity index was 0.05 (with DLS). These analyses confirmed that the sample was a homogeneous monomeric solution free of fragments and aggregates.

After purity analyses, the intrinsic biophysical properties of the antibody were evaluated. The affinity of the full-length antibody to AGelD187N was investigated. BLI kinetic measurements, where the assay setup was similar to Fabs (antibody as the analyte and AGelD187N immobilized on the sensor), were not successful as the results could not be fitted reliably. An SPR capture assay was employed in which the sample antibody was captured on the sensor chip by an anti-human Fc antibody to reduce avidity effects. The affinity of anti-AGelD187N antibody to AGelD187N was measured to be 370 pM at 1:1 binding mode (Figure 17).

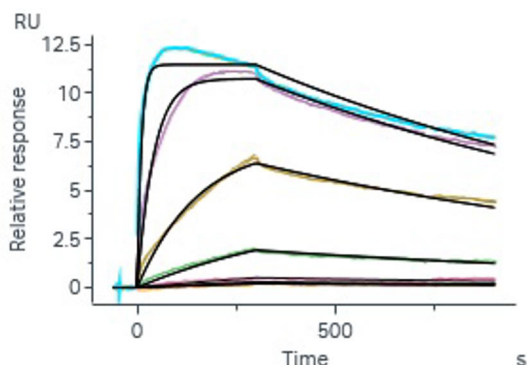


Figure 17. Representative SPR sensorgram of AGelD187N binding to captured anti-AGelD187N antibody. Increasing concentrations (0.049, 0.195, 0.78, 3.125, 12.5, and 50 nM) of AGelD187N were passed over a surface containing anti-AGelD187N IgG. Dissociation constant $K_D = 3.70E-10$ nM, association rate constant $k_a = 2.04E+06$ 1/Ms, dissociation rate constant $k_d = 7.53E-04$ 1/s. The values are an average of five separate measurements.

Next, the thermal stability was investigated with nanoDSF by gradually heating the sample and monitoring the unfolding process by exploiting the autofluorescence of the antibody's tryptophan and tyrosine residues. The unfolding midpoint (T_m) of the antibody Fab region was discovered to be very high, 72.9°C, indicating high conformational stability.

Last, the colloidal stability of the antibody was investigated by measuring the self-interaction by AC-SINS. Gold nanoparticles were coated with polyclonal, anti-human antibodies that bind to the anti-AGelD187N antibody. This enabled the detection of potential self-association of antibody molecules based on clustering of the nanoparticle conjugates, which leads to a redshift in their absorption. Jain et al. have determined thresholds for developability warning flags by examining the biophysical properties of 137 clinical-stage antibodies.²⁷² According to the updated 90% developability threshold (cutoff of 10% worst values), a redshift value of more than 13.8 nm in the AC-SINS assay was determined as a red flag.²⁷¹ An average redshift of 27.3 nm was observed for the anti-AGelD187N antibody, indicating poor colloidal stability.

5.3.2 Generation of anti-AGelD187N antibody variants

The high self-interaction propensity of the anti-AGelD187N antibody indicated potential developability problems at higher concentrations. To enable the development of a desired subcutaneous drug product, an optimization campaign to improve the poor colloidal stability of the antibody was initiated. Random mutagenesis by error-prone PCR was performed to create VL and VH libraries from the parental anti-AGelD187N sequence for mammalian display. The VL and VH libraries were stably integrated into the CHO-LP cells, and mutant libraries containing $3 - 4 \times 10^5$ variants were obtained. After enriching antibody-expressing cells by magnetic-activated cell sorting, libraries were sorted by FACS. The cells were sorted using the parental antibody as a control, selecting cells exhibiting higher display levels and binding to AGelD187N than the parental antibody. Next-generation sequencing was used to analyze the enrichment of variants. The enrichment factor was calculated by dividing the normalized count of variants after sorting by the normalized count of the variants before sorting. The four most enriched VL variants (VL1-VL4) and the seven most enriched VH variants (VH1-VH7) were selected (Figure 18).

Enriched mutations were located in both the CDRs and the framework regions. VL1 and VL2 mutations were in the CDR-L1 region, VH1 and VH3 mutations in the CDR-H3 region, and VH4 and VH6 mutations in the CDR-H2 region. The remaining mutations were in framework regions. Four mutations were subtle changes to amino acids that were similar to the original amino acids. Polar serine (S) was changed to polar asparagine (N) in VL1, and hydrophobic amino acids phenylalanine (F) and alanine (A) to hydrophobic valine (V) and leucine (L) in VL3,

VH1, and VH7. Five mutations increased the polarity or positive charge. Polar asparagine was changed to positive lysine (K) in VL2, hydrophobic isoleucine (I) to polar serine in VL4, hydrophobic tryptophan (W) to positive arginine (R) in VH2, hydrophobic alanine to polar threonine (T) in VH3 and finally a full charge reversal of negative glutamic acid (E) to positive lysine in VH6. The remaining two mutations increased hydrophobicity. A glutamic acid was changed to valine in VH4, and an arginine was changed to tryptophan in VH5.

Each mutated variable domain was combined with the corresponding parental variable domain to investigate each mutation's impact on the antibody's biophysical properties. Moreover, each mutated variable light domain was combined with each mutated heavy domain to investigate the synergy of the two mutations. All variants were expressed as full-length IgGs in 10 ml CHO cell cultures, purified, and buffer exchanged to 50 mM histidine-acetate buffer pH 6.0. The yield of the parental anti-AGeID187N antibody was 360 µg, and the yields of 36 variants were 20-460 µg. Yields of all VL4 variants were less than 50 µg. No material was recovered for three variants, VL4-VH1, VL4-VH2, and VL4-VH7.

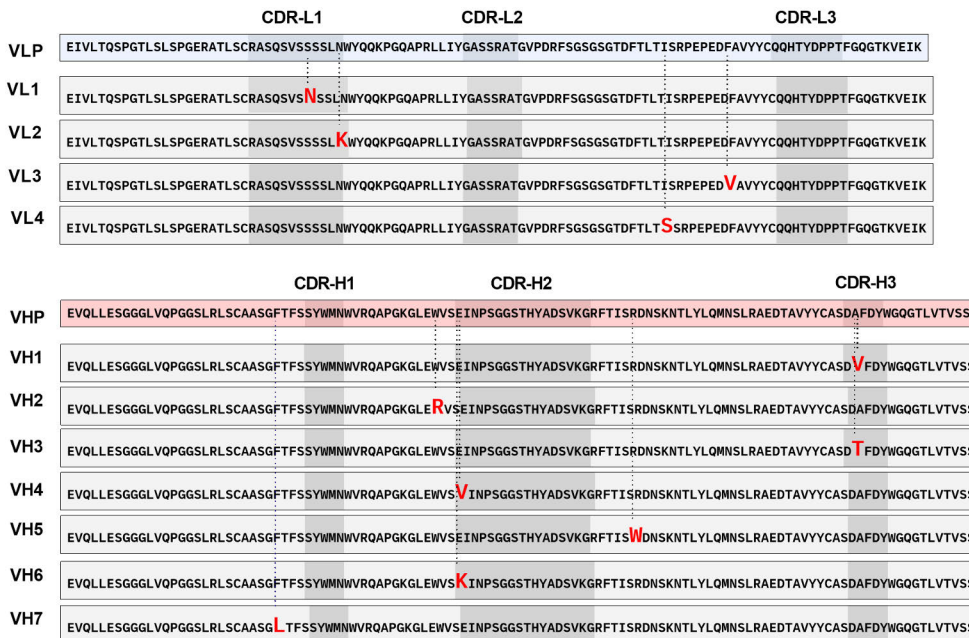


Figure 18. Sequence alignment of parental VL (VLP) and selected variant VLs (VL1-VL4) and parental VH (VHP) and selected variant VHs (VH1-VH7) of anti-AGeID187N antibody. Mutated amino acids are enlarged and red. The dotted vertical line indicates the parental amino acid in the same position. The CDR regions follow the Kabat numbering scheme.

5.3.3 Characterization of anti-AGeID187N antibody variants

Like the parental anti-AGeID187N antibody, the obtained 36 anti-AGeID187N antibody variants were first analyzed for purity using SEC, chip CE-SDS, and DLS. All other samples were homogenous monomeric solutions free of fragments and aggregates, except the VL2-VH2, the VL3-VH4, and the parental VL-VH2 variants, which contained 39.6%, 12.3%, and 12.5% aggregates, respectively, according to SEC analyses.

After purity analyses, the colloidal and thermal stability and target binding of the variants were investigated. Initially, the 11 variants with one mutated variable domain and one parental variable domain were examined. Ten variants exhibited reduced self-interaction, and for six of them, the self-interaction decreased below the developability threshold established by Jain et al. (Figure 19A). We accepted a tenfold deterioration in affinity up to 3.7 nM based on the abundance of plasma gelsolin in the body¹³⁶ and the target binding affinities of approved A β antibodies³¹¹. Three variants retained the parental antibody target binding, and, for one variant, the decline of affinity was within set limits (Figure 19B). The VL1 variant was the only variant that had improved colloidal stability without a decrease in binding. Also, the thermal stability of the VL1 variant remained high and well above the Bailly et al. developability threshold of Fab T_m of 65 °C (Table 6).²⁶⁹ Thus, it was considered to meet the requirements for a drug-like antibody.

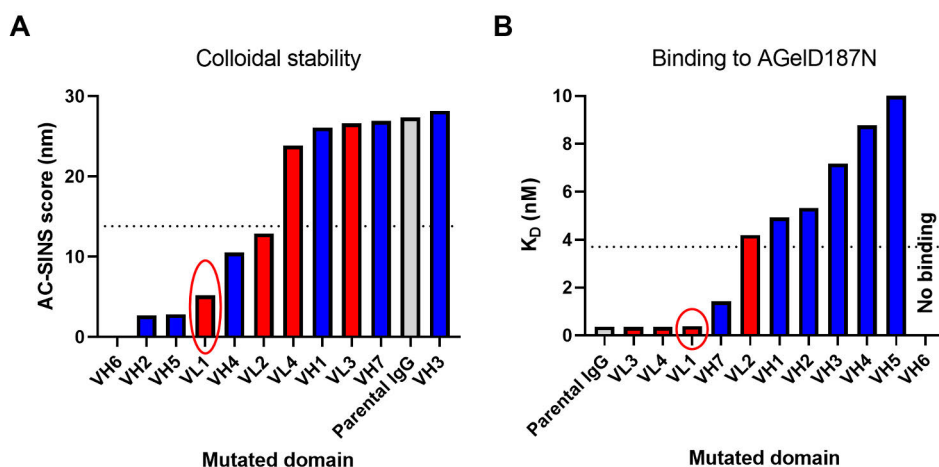


Figure 19. Effect of one mutated variable domain on (A) colloidal stability and (B) binding of anti-AGeID187N antibody variants. Variants with VL mutation are in red, variants with VH mutation are in blue, and the parental antibody is in gray. The dotted horizontal lines indicate the defined threshold values for the AC-SINS score (13.8 nm) and target binding (3.7 nM). Circled in red is the VL1 variant, the colloidal stability of which improved without loss of affinity.

Table 6. Investigated biophysical properties of anti-AGelD187N antibody variants with one mutated variable domain

| Variant | Colloidal stability | Thermal stability | Binding affinity to Ag1 |
|--------------------------------|---------------------|-------------------------|-------------------------|
| | AC-SINS score | Fab T _m (°C) | K _D (nM) |
| Parental antibody | 27.3 | 72.9 | 0.37 |
| VL1 + PARENTAL VH | 5.2 | 71.5 | 0.39 |
| VL2 + PARENTAL VH | 12.9 | 71.4 | 4.19 |
| VL3 + PARENTAL VH | 26.6 | 76.9 | 0.36 |
| VL4 + PARENTAL VH | 23.8 | 63.9 | 0.36 |
| PARENTAL VL + VH1 | 26.1 | 72.0 | 4.92 |
| PARENTAL VL + VH2 ¹ | 2.7 | 66.1 | 5.33 |
| PARENTAL VL + VH3 | 28.2 | 72.8 | 7.18 |
| PARENTAL VL + VH4 | 10.5 | 73.6 | 8.77 |
| PARENTAL VL + VH5 | 2.8 | 70.4 | 10.00 |
| PARENTAL VL + VH6 | 0.2 | 78.1 | - |
| PARENTAL VL + VH7 | 26.9 | 72.8 | 1.43 |

*Variant boxed and in bold font is identified as drug-like. ¹ >10% aggregates; -, not detected

The effects of two combinatorial mutations coincided well with the effects of individual mutations. All VL1 variants, regardless of the VH pair, exhibited a low self-interaction score (Table 7). However, the added heavy chain mutations decreased the binding affinity of the variants to the nanomolar level, like when they were paired with the parental VL. Only the VL1-VH7 variant met the requirements of a drug-like antibody as its K_D remained below the cut-off value of 3.7 nM. When the VL2 domain was combined with any of the VH variants, the binding was fully lost. An unexpected synergy was observed when the VL3 variant was paired with the VH2 variant, resulting in a higher affinity than that of the VH2 domain combined with the parental VL. The VL3-VH2 variant met the requirements of a drug-like antibody, as also its colloidal and thermal stability were within acceptable ranges. Another unexpected synergy emerged when VL4 was combined with VH3, leading to a marginally acceptable colloidal stability. However, the variant's affinity and thermal stability were not high enough. Overall, two of the 25 combinatorial variants, the VL1-VH7 and the VL3-VH2 variants, were considered to meet the requirements for a drug-like antibody. Including the VL1 variant paired with the parental VH, a total of three drug-like anti-AGelD187N antibody variants were identified in this study.

Table 7. Investigated biophysical properties of anti-AGeID187N antibody variants with two mutated variable domains.

| Variant | Colloidal stability | Thermal stability | Binding affinity to Ag1 |
|------------------------|---------------------|-------------------------|-------------------------|
| | AC-SINS score | Fab T _m (°C) | K _D (nM) |
| Parental antibody | 27.3 | 72.9 | 0.37 |
| VL1+ VH1 | 1.0 | 70.5 | 5.77 |
| VL1+ VH2 | 0.2 | 64.6 | 8.37 |
| VL1 + VH3 | 1.5 | 71.2 | 7.96 |
| VL1 + VH4 | 0.5 | 71.8 | 9.26 |
| VL1 + VH5 | 0.0 | 68.9 | 9.52 |
| VL1 + VH6 | -0.3 | 76.1 | - |
| VL1 + VH7 | 0.9 | 71.4 | 1.76 |
| VL2 + VH1 | 8.7 | 70.0 | - |
| VL2 + VH2 ¹ | 0.4 | 64.9 | - |
| VL2 + VH3 | 10.6 | 70.8 | - |
| VL2 + VH4 | 6.6 | 71.2 | - |
| VL2 + VH5 | 0.4 | 68.9 | - |
| VL2 + VH6 | 0.1 | 74.9 | - |
| VL2 + VH7 | 4.7 | 71.0 | 18.9 |
| VL3 + VH1 | 25.4 | 75.5 | 4.27 |
| VL3 + VH2 | 3.7 | 68.7 | 2.66 |
| VL3 + VH3 | 28.7 | 76.4 | 7.39 |
| VL3 + VH4 ¹ | 8.1 | 76.8 | 8.07 |
| VL3 + VH5 | 2.8 | 74.2 | 11.9 |
| VL3 + VH6 | 0.5 | 81.0 | - |
| VL3 + VH7 | 23.9 | 76.1 | 1.1 |
| VL4 + VH3 | 13.5 | 63.8 | 8.28 |
| VL4 + VH4 | 9.9 | 65.3 | 9.23 |
| VL4 + VH5 | 1.9 | 58.7 | 12.6 |
| VL4 + VH6 | 0.3 | 67.9 | - |

*Variants boxed and in bold font are identified as drug-like. ¹ >10% aggregates; -, not detected

6 Discussion

6.1 AGeID187N aggregation assay development (I)

In study I, we described the development of an *in vitro* aggregation assay for the 70-residue polypeptide AGeID187N 173-242, the main amyloidogenic fragment in gelsolin amyloidosis. Our results show that reproducible aggregation kinetics were attainable for the synthetic full-length AGeID187N when it was correctly handled. The ability to reliably monitor the aggregation process of AGeID187N 173-242 enables the evaluation of the functional impact of potential aggregation inhibitors. To our knowledge, this is the first time that this long amyloidogenic polypeptide made by solid-phase chemical synthesis has been successfully used for aggregation studies.

We aimed to use the full-length AGeID187N fragment containing amino acid residues 173-242 in our studies because we did not consider the aggregation studies performed with short synthetic segments of AGeID187N¹⁷⁻¹⁹ *in vivo*-relevant. However, the biotechnological production of amyloidogenic proteins on a sufficient scale for drug screening presents numerous challenges due to their inherent hydrophobic nature.³¹² We chose to use synthetic material, but special efforts were also needed here to overcome the barriers that existed in the use of such a long synthetic polypeptide in sensitive aggregation studies. The first step was to find a supplier willing to try to produce the exceptionally long polypeptide with chemical synthesis. In the course of the investigation, it also became clear that the ordinary quality of commercial peptides was not sufficient, but the purity requirement had to be set very high (RP-HPLC >95%). Typically, N- and C-terminal modifications are routinely added to synthetic peptides to mimic the native proteins more closely. During the study I we learned that N-terminal acetylation had to be excluded from AGeID187N 173-242 as it had a significant negative effect on its aggregation tendency. This was surprising, as N-terminal acetylation neutralizes the positive charge and increases the hydrophobicity of the N-terminus.³¹³ However, most likely also the disease-relevant AGeID187N 173-242 does not have N-terminal acetylation, as it has formed as a result of aberrant cleavage.

Given that proteins associated with misfolding diseases are typically highly prone to aggregation, obtaining the protein in monomeric form at the start of the experiment is not a straightforward task. To eliminate the possible residual aggregates after dissolution of the lyophilized product, we added a monomerization step and control analysis to our workflow. Yet, a typical sigmoidal aggregation curve and a background-level initial fluorescence signal for AGelD187N 173-242 were achieved only after adding an extra dilution step to the workflow. The dilution shifted the equilibrium of the reaction more to the direction of stable monomers, which led to the dissociation of most likely existing but not detectable, reversible associated species.³¹⁴ These transient off-pathway species were not detectable by control SEC analysis but led to the growth of aggregates that did not proceed to form fibrils.³¹⁵ Since the growth of an aggregate occurs at a higher rate with a lower free energy barrier than nucleation, the 'correct' amyloid formation could occur only after the starting material was a fully homogeneous monomer solution.³¹⁴

As always, *in vitro* assays are much simplified compared to the *in vivo* situation. A biological system is a highly dynamic environment with high molecular crowding and a variable single protein concentration.¹⁰ Additionally, interactions may occur with various biological membranes instead of the water-air interface and laboratory material surfaces present *in vitro*. Fully monomeric starting material results in a clean mass balance *in vitro*, meaning that most material will convert into fibrils, but the highly different conditions *in vitro* and *in vivo* still most likely affect the aggregation process and the fibril morphology.^{37,60} However, when investigating the aggregation inhibition of a monomer, the most relevant aspect is that the monomer is disease-relevant and aggregation-competent. The aggregation process must also be reproducible to be able to evaluate and compare the functional effects of potential aggregation inhibitors. Primary nucleation is inherently a slow process, characterized by a high free energy barrier.³¹⁴ This results in high sensitivity to any variations in the sample or environment, leading to inevitable fluctuations in the timescale of the aggregation process. Study I demonstrated that by introducing AGelD187N 173-242 fibrils from previous experiments into the monomer solution at the start of the experiment, primary nucleation could be bypassed and simultaneous on-pathway aggregation across all wells achieved. We confirmed that the reproducibility of the seeded assay was maintained despite assay downscaling, which allows for a greater number of potential inhibitors to be screened using the same quantity of assay components.

As a note from study II, despite assay downscaling, when many candidates are screened with several concentrations, the amount of needed protein becomes large, and as a result, many details in the experiment will change (monomerization process, surfaces, waiting times, etc.). As protein aggregation studies are particularly vulnerable to any changes in the assay setup, the aggregation assay reproducibility

should be ensured on the same scale as the actual inhibition experiment, even if it means losing a large amount of precious material. The automation of the procedures should be an effective means to decrease sample volumes and increase reproducibility further.

6.2 Discovery of anti-AGelD187N Fabs (II)

In study II, we described the discovery of epitope-specific antibody fragments that blocked the aggregation of AGelD187N in the aggregation assay described in study I. Antibody fragments were discovered using different regions of AGelD187N as selection antigens, however, all inhibited its aggregation *in vitro*. To our knowledge, this is the first time that specific binding to AGelD187N has been achieved, and it has been demonstrated that all regions of the full-length AGelD187N are important in modulating its assembly into fibrils.

Many anti-amyloid antibodies have high selectivity for the aggregated forms over the protein monomers.^{106,107,316-319} Their main mechanism of action is the removal of amyloid plaques by antibody-mediated activation of phagocytic immune cells. One major reason for targeting aggregates is the amyloid cascade hypothesis in the Alzheimer's disease field, suggesting that A β deposits in the brain are the initiating event in the disease pathogenesis.³²⁰ Another justification for targeting aggregates is to avoid interfering with the monomer's physiological function.¹¹⁶ However, although effective removal of amyloids has been demonstrated, this mechanism of action has severe safety concerns. Amyloid-related imaging abnormalities (ARIA) have been reported during Alzheimer's disease immunotherapy.¹¹²⁻¹¹⁵ Anti-serum amyloid P antibody, which activates the complement and triggers clearance of all amyloid deposits by macrophage-derived multinucleated giant cells, was recently discontinued because of a suboptimal safety profile.^{321,322} In addition to the safety problems, the clinical benefit of amyloid removal has been modest in Alzheimer's disease. This might be explained by the theory that the neuronal damage is caused more by the transient soluble oligomers present during the aggregation process.^{191,323} Unlike most other misfolding monomers, the extracellular AGelD187N monomer does not naturally occur in the body. Therefore, it is a logical target to be neutralized. Targeting the monomer can avoid the safety problems related to amyloid removal and the formation of toxic oligomers. Additionally, if artificially produced amyloid fibrils were used as antigens in antibody discovery, there could be a significant risk that the developed antibodies would not bind to amyloid deposits in patients' tissues. *In vitro*-prepared amyloid fibrils are many times structurally different from patient-derived fibrils.^{37,60} This is because the same protein sequence can adopt a variety of different fibrillar polymorphs depending on conditions.

We aimed to find antibody fragments that would bind to the AGelD187N monomers before the initiation of nucleation and inhibit the aggregation process completely by steric hindrance. To effectively inhibit monomer aggregation, it may or may not be essential to target the amyloidogenic core of the protein.³²⁴⁻³²⁸ An amyloidogenic region of AGelD187N comprising amino acids 182-192 of the original plasma gelsolin was proposed 30 years ago based on aggregation studies on short peptides derived from the full-length fragment.¹⁴⁴ To investigate the importance of this region as a target compared to other regions of AGelD187N, we needed antibody fragments binding to different regions of AGelD187N. One of the advantages of phage display is that it is possible to target distinct antigen epitopes without the need for them to be immunogenic. Three short stretches of AGelD187N were used as selection antigens to generate antibody fragments that bind to different epitopes: the proposed fibril-forming region comprising amino acids 181-192 (Ag2), the N-terminal region comprising amino acids 173-186 (Ag3), and the C-terminal region comprising amino acids 227-242 (Ag4) of AGelD187N. The results of study II demonstrated that the earlier proposed fibril-forming region of AGelD187N is not an essential target for aggregation inhibition; conversely, some other regions might be more beneficial. The best inhibitor, Fab 4, could fully block both the amyloid formation and soluble aggregate formation, although its binding region in AGelD187N was at the other end of the fragment from the proposed fibril-forming region. The aggregation inhibition may have been caused either by the stabilization of the AGelD187N by binding to an important flanking region or by inducing a conformational change of AGelD187N, which was the mechanism of action of β -wrapin AS69 that binds to β -strands β 1 and β 2 of α -synuclein monomer and not the central NAC region comprising strands β 3 to β 5.^{329,330} It is also possible that the proposed fibril-forming region does not have such a central role in the aggregation of full-length AGelD187N as suggested, as full-length material was not used in those studies.¹⁴⁴ The anti-AGelD187N Fabs discovered in study II can now be used to study the fibril structure of disease-relevant AGelD187N fibrils. If a Fab binds only to monomeric AGelD187N and not to patient-derived AGel fibrils, it binds to a region of AGelD187N that becomes buried inside the AGel fibril core.³²⁵ This information would help to shed light on the structure of AGelD187N fibrils, although it would not replace atomic resolution analyses. Nevertheless, based on study II, all regions of the full-length AGelD187N are important in the modulation of its assembly into fibrils. The results of study II also strengthened our vision that only the full-length AGelD187N containing amino acid residues 173–242 should be used in the aggregation experiments.

The results of study II demonstrated that one tightly bound Fab fragment could neutralize one AGelD187N polypeptide *in vitro*. To confirm the target engagement and neutralization efficiency in a biological context, next, an *in vivo* experiment

should be performed. A transgenic mouse model has been developed in which a muscle creatine kinase promoter controls the expression of human D187N plasma gelsolin.¹⁵⁴ The heterozygous mice develop amyloid deposits restricted in cardiac and striated muscles starting at three months and display signs of muscle weakness at 12-14 months. Overbeke et al. have reported a statistically significant efficacy in the model after treating the mice weekly for 12 weeks with a bispecific nanobody FAF Nb2-MSA21, which targets AGelD187N precursor C68 fragment.³⁰ We aimed to convert the best anti-AGelD187N Fab from study II to a full-length antibody since monoclonal antibodies are established biotherapeutics. For the antibody to be effective in the AGel model, it should meet several conditions related to its bioavailability and specificity. In addition to remaining stable in plasma for several days, it should enter the muscle tissue where the AGelD187N fragments are formed and aggregated. The antibody's affinity toward the antigen can impact the tissue distribution, but a typical antibody concentration in the muscle interstitial space is 4% of the plasma concentration.³³¹ Furthermore, the antibody should specifically bind the AGelD187N fragment. Non-specific binding and binding to full-length plasma gelsolin should be excluded to avoid the dilution of the therapeutic effect. Also, the antibody should preferably be specific only for the monomeric form of AGelD187N, as AGel fibril binding would change the antibody from anti-aggregational to anti-amyloid antibody with a completely different mechanism of action and safety profile. After binding, the antibody-antigen complexes should exit from the aggregation site with the tissue fluid flow, and their elimination should follow the linear nonspecific clearance of the antibody.^{332,333} Affinity maturation of the antibody or accelerated clearance of the formed AGelD187N-antibody complexes might be needed for sufficient efficacy, as plasma gelsolin is produced in abundance in the body. Accelerated clearance can be accomplished by engineering the antibody for efficient effector functions and pH-dependent antigen binding.^{227,334-336} For instance, in a "sweeping antibody", the constant and variable regions of the antibody are engineered for pH-dependency to enhance the neonatal Fc receptor (FcRn)-mediated uptake and recycling of the antibody-antigen complex, allowing the antibody to be recirculated while the antigen undergoes lysosomal degradation.³³⁷

Assuming that the efficacy of an anti-AGelD187N antibody can be demonstrated in AGel mice, preclinical and clinical safety must be ensured before entering into clinical studies with gelsolin amyloidosis patients. Since healthy animals and humans do not generate AGelD187N fragments, the AGel mouse model is also needed to study the on-target toxicity.^{338,339} A successful example of a similar approach is the human-cynomolgus monkey chimeric antibody keliximab, for which the preclinical safety assessment was conducted mainly using humanized transgenic mice expressing human CD4.³⁴⁰ The transgenic animal model can also be used for

the development of a translatable pharmacodynamic biomarker for clinical studies. Verhelle et al. have tested three AGelD187N binding nanobodies, FAF Nb1-3, as ^{99m}Tc-based SPECT/CT imaging agents in AGel mice.³⁴¹ The clinical application of these nanobodies as non-invasive imaging agents should not pose a problem, as nanobodies can also be linked with PET-compatible radiopharmaceuticals. Anti-AGelD187N Fabs from study II could also be used as similar imaging agents if their plasma stability, tissue accessibility, and specificity are adequate.

The anti-AGelD187N antibody would probably be dosed via the intravenous route in the first preclinical and clinical studies, like most of the therapeutic mAbs. However, subcutaneous administration would alleviate the healthcare burden, enhance the quality of life for patients, and minimize costs and resource strain on infusion centers.³⁴² This is especially important when treating chronic diseases like gelsolin amyloidosis. Local administration of anti-AGelD187N therapy in the eye could be a viable option either as an independent treatment or in addition to systemic therapy, as corneal amyloidosis is the earliest clinical manifestation of gelsolin amyloidosis. Several reports have demonstrated the clinical efficacy of topical anti-vascular endothelial growth factor (VEGF) antibody bevacizumab in reducing corneal neovascularization.³⁴³⁻³⁴⁶ Also, ranibizumab, a Fab fragment derived from the same antibody as bevacizumab, has been studied as a topical treatment for corneal neovascularization in a small pilot study.³⁴⁷ Kessel et al. have trained and validated deep-learning algorithms to quantify relative amyloid deposition in corneal sections from gelsolin amyloidosis patients and assess its relationship with visual acuity.³⁴⁸ A non-invasive approach was reported by Gu et al., where the algorithm was trained using ocular surface images.³⁴⁹ Latter would be an elegant way to evaluate the efficacy of either systemic or local anti-AGelD187N antibody or Fab treatment.

It is likely to be expected that the maximum effect of anti-AGelD187N therapy is reached when the treatment is started early in the course of the disease, when the number of AGelD187N fragments to be neutralized is still small. Timely recruitment of patients to a clinical study should be possible as gelsolin amyloidosis is an autosomal dominant disease with complete penetrance, meaning patients can be identified before explicit clinical signs appear.³⁵⁰ The bigger question is the clinical study duration; as gelsolin amyloidosis is a slowly progressing disease, a long treatment period with anti-AGelD187N antibody is likely needed to demonstrate the efficacy of the treatment. Another challenge for conducting clinical studies is the rarity of gelsolin amyloidosis. Traditional clinical trial designs, validation, and evaluation methodologies used for non-orphan drugs are often unsuitable due to small patient populations.³⁵¹ For these reasons, close collaboration between stakeholders, including researchers, clinicians, regulators, patient advocacy groups, and industry, is needed for success.

6.3 Optimization of anti-AGelD187N antibody (III)

In study III, we described the optimization of anti-AGelD187N antibody, which exhibited problematic self-interaction tendency, for subcutaneous use. The colloidal stability of the parental antibody was improved using mammalian display to select improved VL and VH variants from libraries created by error-prone PCR. Three variants with significantly lower self-interaction and retained target binding and thermal stability were identified. To our knowledge, this is the first time that mammalian display has been successfully used to improve the biophysical properties of an antibody in combination with error-prone PCR.

A very high self-interaction score for the anti-AGelD187N antibody was measured, indicating low colloidal stability. Poor colloidal stability affects the bulk solution rheology and can lead to high viscosity, low solubility, and phase separation at high concentrations.^{289,299,352} Poor colloidal stability has also been found to be connected to undesired non-specificity, which means the antibody's general stickiness and ability to interact with a variety of binding partners.^{286,302} In our case, poor colloidal stability was a particular challenge because it was known that high antibody concentrations would be needed. Gelsolin amyloidosis is a chronic disease so it should be possible to administer the treatment at home via subcutaneous injection. Many previous studies have shown that there is a trade-off between affinity and colloidal stability^{300,302,305,353,354} and that suboptimal developability properties have been particularly observed in antibodies derived from phage display, which lacks the quality control machinery of higher eukaryotic cells.^{272,300,305} Therefore, we exploited another, more suitable *in vitro* selection technology to solve the developability problem. In mammalian display, millions of full-length antibody variants are presented on the surface of mammalian cells. They can be screened for desired affinity and developability properties simultaneously, although the library sizes remain smaller than in phage display.³⁴⁻³⁶

Information on the three-dimensional structure of an antibody-antigen complex would help understand the antibody-antigen interactions at the atomic level and design a targeted optimization library.³⁵ Giorgino et al. have obtained the crystal structure of the isolated G2 domain of the human D187N plasma gelsolin in a complex with nanobody Nb11.¹³⁸ A high-resolution structural analysis of the AGelD187N fragment and anti-AGelD187N Fab based on X-ray crystallography is not applicable, as the AGelD187N fragment is intrinsically disordered and lacks a stable 3D structure. Although recent artificial intelligence (AI) approaches combined with experimental techniques like nuclear magnetic resonance (NMR) spectroscopy can increase our understanding of the conformational properties of IDPs and their complexes, their structural prediction remains challenging.³⁵⁵ On the other hand, comprehensively mutagenized libraries would have been too large for the mammalian display platform. Therefore, error-prone PCR was selected as a suitable

method to generate small fully random libraries without the need for any knowledge of the antibody-antigen interactions.³⁵⁶

Based on the results of study III, the strong interactions between the anti-AGeID187N antibody and the target were mainly governed by the whole VH domain and CDR-L1 of the antibody. The target binding could no longer be improved, which was expected for a picomolar binder. All VH mutations, whether in the CDRs or framework regions, decreased the target binding. Mutations in CDR-H2 and its surroundings were the most harmful. The VH6 mutation on the border of the CDR-H2 fully eliminated the binding, although at the same time, it significantly improved both thermal and colloidal stability. Similar to the VH6 mutation, the VL2 mutation in CDR-L1 decreased the affinity while increasing the colloidal stability. Unlike these, both CDR-H3 mutations reduced the affinity, but they did not affect thermal or colloidal stability simultaneously. These results imply that the antibody's self-interaction propensity was mainly governed by CDR-H2 and L1 but not by H3.

The most important result of study III was the identification of the VL1 mutation in CDR-L1 that reduced the self-interaction of the variant antibody without disturbing the target binding interactions. The replacement of one small, flexible, and highly interactive serine in the middle of a four-serine-repeat motif with a larger and less interactive asparagine, although also polar, probably added enough rigidity to the paratope to reduce self-interaction without changing the conformation of the paratope too much. In addition to the beneficial VL1 mutation, two drug-like combinatorial variants were identified. The VH7 mutation in the FR1 region resulted in the smallest reduction in affinity among all VH mutations, causing only a four-fold decrease. However, the VH7 did not significantly improve colloidal stability on its own. Interestingly, this level of reduced interaction in the VH domain was sufficient to minimize self-interaction when combined with the VL1 mutation. This finding underscores that, like antibody affinity, an antibody's overall self-interaction propensity is influenced by multiple distinct interactions, which can be fine-tuned. In contrast, the affinity reduction caused by the VH2 mutation was too substantial to be considered acceptable on its own. Surprisingly, when the VH2 mutation was combined with the VL3 mutation, the decrease in affinity was significantly less severe than expected. While the VL3 mutation alone did not enhance colloidal stability or affect affinity, it improved the antibody's conformational stability by four degrees. Conversely, the VH2 mutation reduced conformational stability by nearly seven degrees. Notably, the VH3 mutation contributed to the conformational stability of the combinatorial variant, mitigating the negative effect of the VH2 mutation on affinity while preserving its beneficial impact on colloidal stability.

The results of study III demonstrate how subtle and difficult-to-design changes were needed to eliminate unwanted interactions without losing the binding affinity. A successful case example of rational optimization is the optimization of mAb2

made by Van der Kant et al. where they were able to computationally predict a single amino acid exchange (S52R) in the CDR2 of LC that diminished an APR triggering the aggregation of mAb2.³⁰³ In practice, rational optimization has proven to be difficult, especially in the case of the self-interaction propensity. Mieczkowski et al. evaluated 22 *in silico*-optimized variants, and only one of them maintained subnanomolar target antigen affinity, although many had lower self-interaction.³⁵³ Compared to rational optimization, which is based on a thorough computational analysis of the antibody sequence, our approach did not require any prior antibody sequence analysis. Error-prone PCR in combination with mammalian display mimics the natural process of antibody affinity maturation during B-cell development. First, mutations are randomly generated over the length of the selected amino acid sequence, and then the best variants are selected based on both affinity and non-affinity interactions, simultaneously. This fully empirical strategy is rapid, economical, and effective. By adding more selection rounds to our study, the affinity-impaired mutations would likely have been eliminated. Moreover, larger mutant libraries could have led to the discovery of more improved variants. Small library sizes are the most significant challenge for mammalian display technology currently. To address this issue, Huhtinen et al. have conducted studies to improve the stable integration efficiency of genes into our mammalian display platform.³⁵⁷ An important future direction for rational antibody optimization is using machine learning-based models. Recently, Makowski et al. showed that interpretable machine learning classifiers trained on experimental data for a panel of 80 clinical-stage monoclonal antibodies can identify variable chain mutations that optimize non-affinity interactions, maintaining the high-affinity antigen binding interactions.³⁰⁵ The developed models were also successful when the antibody paratopes were defined only using sequence-based prediction methods without any information about the antigen.³⁵⁸ However, before a machine learning model can be used for predictions, significant investments are needed in its development; a sufficient amount of representative data needs to be collected and preprocessed, the right model has to be selected and trained, and the model performance needs to be evaluated and optimized before deploying the model.

Bauer et al. compared the difficult-to-develop parental mAb2 to the *in silico*-optimized antibody variant in bioprocess development and discovered a threefold increased product titer for the optimized variant after stable expression in CHO cells, lower levels of aggregates after downstream process purification, and significantly lower opalescence of the formulated drug product.³⁵⁹ The results of study III should be validated similarly by comparing the solution behavior of the parental anti-AGelD187N antibody and the improved variants at high concentrations.

7 Conclusions

Gelsolin amyloidosis is an inherited systemic amyloidosis for which, like other protein-misfolding diseases, no disease-modifying treatment is available. Unlike most protein-misfolding diseases, gelsolin amyloidosis has a simple and well-known pathophysiology. Another feature differentiating gelsolin amyloidosis from other protein-misfolding diseases is that the causative agent for the disease, the aberrant extracellular fragment of plasma gelsolin, AGeID187N, does not play an innate role in the body. This makes it an excellent therapeutic target to be neutralized. In this study, we sought to find human antibodies that would inhibit the pathological aggregation of AGeID187N and that would have such biophysical properties that they could be used as a therapeutic substance.

The complexity and sensitivity of protein aggregation were well illustrated in the study. AGeID187N is a 70 amino acid-long intrinsically disordered polypeptide. Lengthy assay development was needed to be able to reliably monitor the aggregation process of AGeID187N *in vitro* on a scale that allowed the evaluation of the functional impact of potential aggregation inhibitors. This was achieved using a synthetic polypeptide made by solid-phase chemical synthesis and carefully controlling the quality and all handling procedures.

The power of antibodies and the combination of two *in vitro* display techniques, the phage display and mammalian display, was well demonstrated in the study. Using phage display technology and the scFv libraries of the University of Turku, it was possible to find antibody fragments binding to different regions of AGeID187N with high affinity. All investigated Fabs prevented the aggregation of AGeID187N efficiently and gave new insights into the assembly process of AGeID187N fibrils. When the most promising Fab was converted into a full-length antibody, a high level of self-interaction was observed, indicating poor colloidal stability. The antibody's biophysical properties were optimized using mammalian display technology and small random libraries based on the parental antibody sequence. Three antibody variants with lower self-interaction and acceptable target binding and thermal stability were discovered, mitigating a significant developability risk.

The fully human and drug-like anti-AGeID187N antibodies presented in this thesis can be used in fundamental research on gelsolin amyloidosis as well as

diagnostic tools for the disease. Most importantly, they provide an excellent starting point for developing a currently lacking disease-modifying treatment for gelsolin amyloidosis. Such treatment could inhibit the pathological processes of gelsolin amyloidosis, which can be life-threatening and cannot be surgically or otherwise alleviated. For drug development, a transgenic mouse model of the disease exists, along with several options to develop a translatable pharmacodynamic biomarker. The rarity of gelsolin amyloidosis likely presents challenges for funding the necessary preclinical and clinical studies and for the execution of clinical trials. However, successful anti-aggregational immunotherapy for a relatively simple protein-misfolding disease like gelsolin amyloidosis could be a significant breakthrough and a signpost for more complex protein-misfolding diseases, such as Alzheimer's and Parkinson's diseases, where the effectiveness of anti-amyloid immunotherapy remains debated. If effective anti-aggregational immunotherapy were found for these common neurodegenerative conditions or any other prevalent protein-misfolding disease, its economic and social implications would be tremendous.

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